



CD3520C CD3517C CD3503C CD3514C
CD3560C CD3519C CD3564C CD3526C
CD3577C CD3585C

Y Leg Classroom Desk with Casters

Assembly Instructions

PARTS LIST

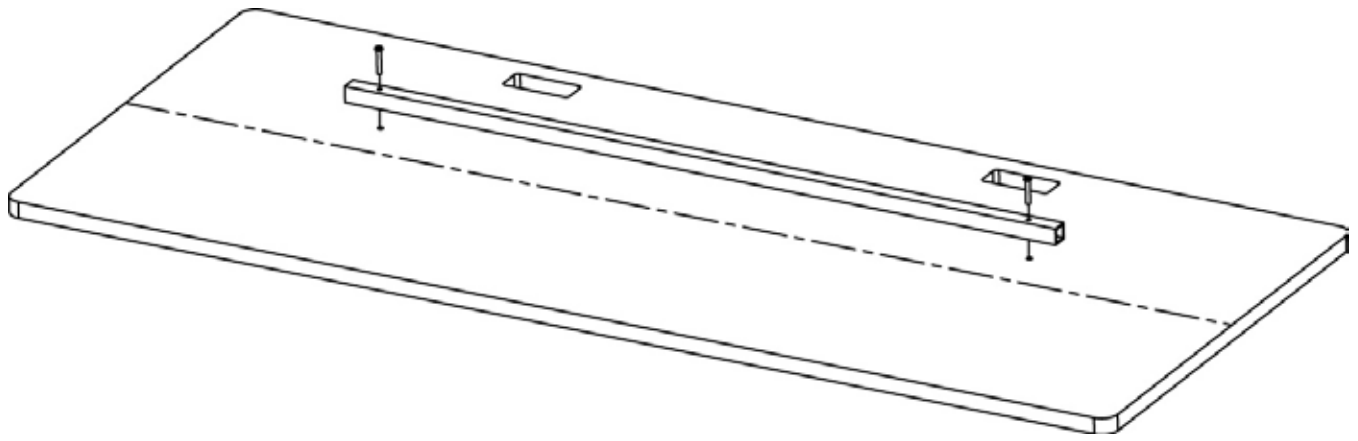
Qty	Part#	Description
1	SA4265	30 x 24 Wood Top - CD3585C
	SA4266	30 x 30 Wood Top - CD3577C
	SA4228	36 x 24 Wood Top - CD3520C
	SA4232	36 x 30 Wood Top - CD3517C
	SA4229	42 x 24 Wood Top - CD3503C
	SA4233	42 x 30 Wood Top - CD3514C
	SA4230	60 x 24 Wood Top - CD3560C
	SA4234	60 x 30 Wood Top - CD3519C
	SA4231	72 x 24 Wood Top - CD3564C
	SA4235	72 x 30 Wood Top - CD3526C
2	022-1591	Lower Leg Assembly CD3520C, 3503C, 3560C, 3564C & 3585C
	022-1713	Lower Leg Assembly CD3517C, 3514C, 3519C, 3526C & 3577C
1	022-2571	Right Upper Leg Assembly
1	022-2572	Left Upper Leg Assembly
1	010-2321	Modesty Panel - CD3520C & 3517C
	010-3080	Modesty Panel - CD3503C & 3514C
	010-2327	Modesty Panel - CD3560C & 3519C
	010-2706	Modesty Panel - CD3564C & 3526C
1	017-0519	Support Tube - 3560C, 3519C, 3564C & 3526C

TOOLS REQUIRED

Phillips Screwdriver
Rubber Mallet
Allen Wrench (provided)

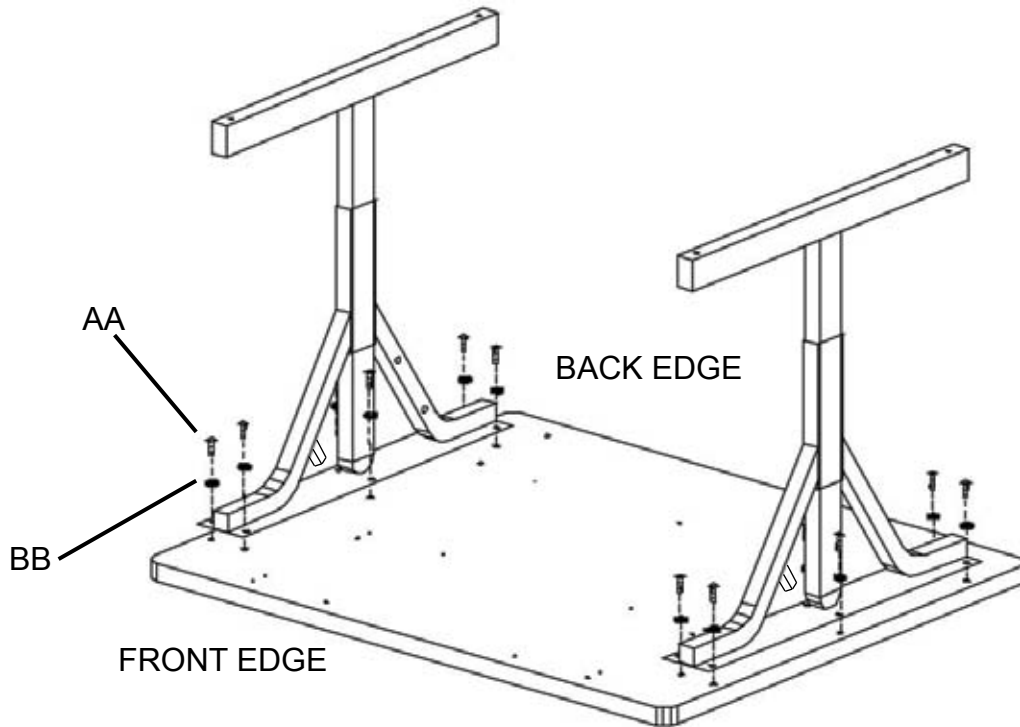
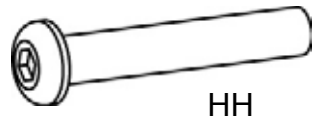
HARDWARE LIST

Ref.	Qty	Part#	Description
AA	12	030-0402	10-32 x 5/8" Combo Screws
BB	12	030-0240	1/4" External Lockwashers
CC	4	030-0396	3/8-16 x 1/2" Set Screws
DD	4	030-0325	1/4-20 1/2" Combo Truss Screws
EE	6	030-0168	#8 x 1/2" Wood Screws
FF	2	015-0002	4" Casters w/o Lock
GG	2	015-0003	4" Casters with Lock
HH	2	030-0354	10-32 x 1 1/2" Button Screws (60 & 72" Models ONLY)
	1	030-0397	Allen Wrench



STEP 1 - FOR 60" & 72" MODELS ONLY

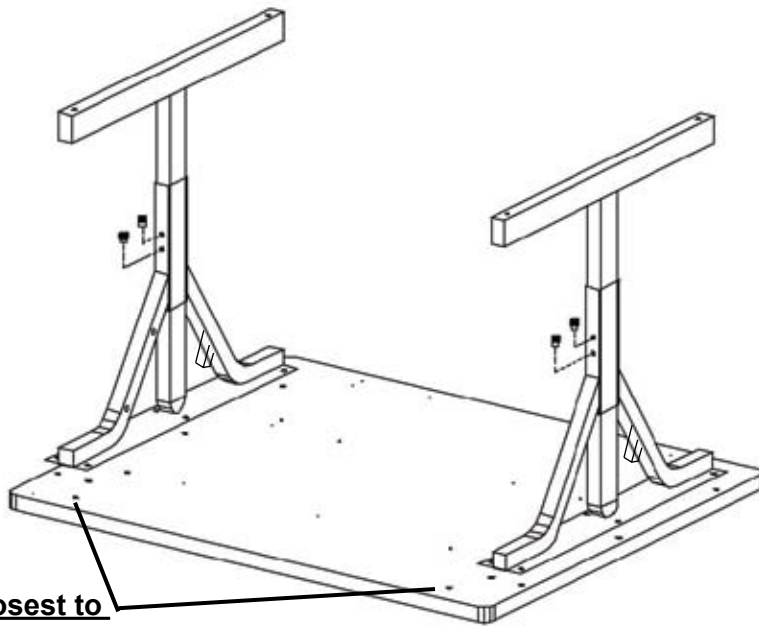
Lay wood top on a carpeted surface with holes facing upward. Attach support tube with screws (HH) as shown. **NOTE:** Mounting holes are about 3 3/16" off the center of the table.



STEP 2

Lay wood top on a carpeted surface with holes facing upward. Position the legs onto wood top with holes facing in and toward back as shown. LOOSELY attach with screws (AA) and washers (BB).





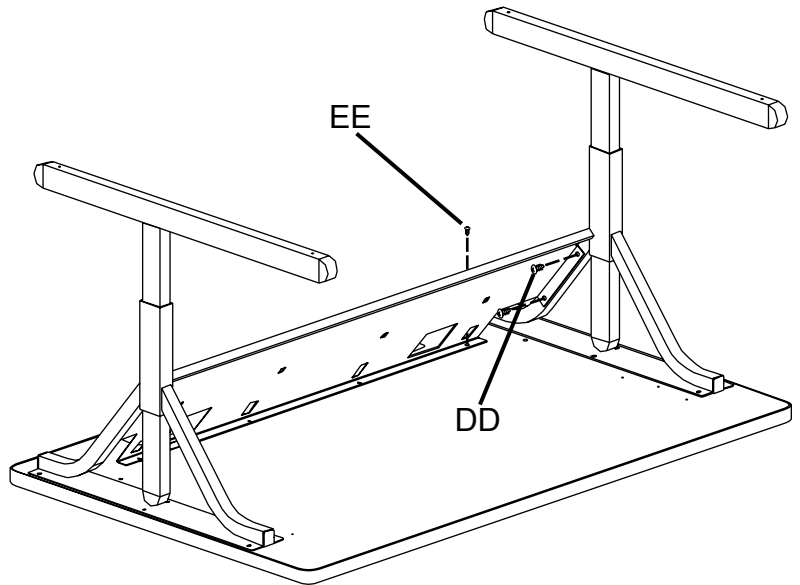
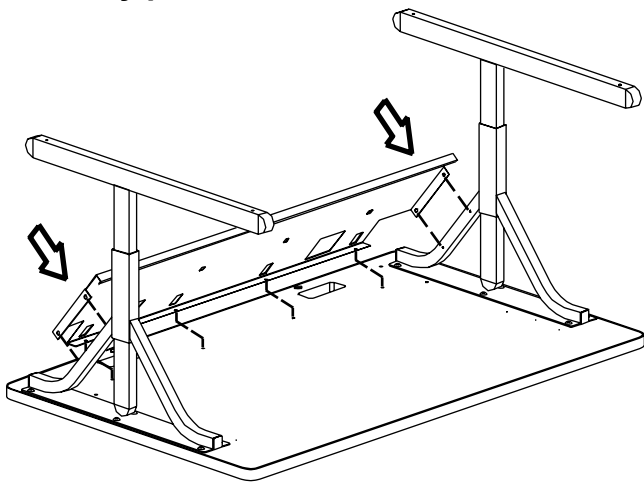
The edge closest to these holes with inserts is the back edge.

STEP 3

Set desired height and insert screws (CC) into legs and tighten with Allen wrench (provided).



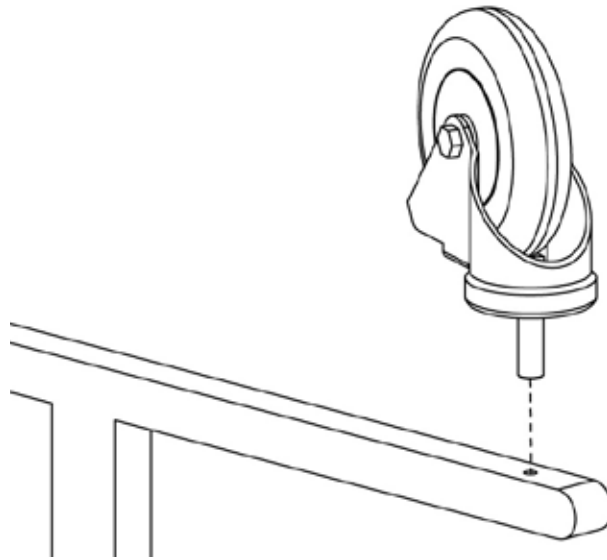
NOTE: If you will be attaching storage boxes, refer to those instructions now. It is easier to attach them prior to the modesty panel.



STEP 4

Slide in modesty panel. Tightly secure modesty panel to legs with screws (DD). Attach to wood top using screws (EE). **TIGHTEN ALL HARDWARE AT THIS TIME.** **NOTE:** Any “C” frames for shelves must be assembled prior to attaching the modesty panel.





STEP 5

Push or tap (with a rubber mallet) casters (FF/GG) into bottom of legs. Stand unit upright.

NOTE: Casters should be fully installed into leg so that the entire stem is inside leg.

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