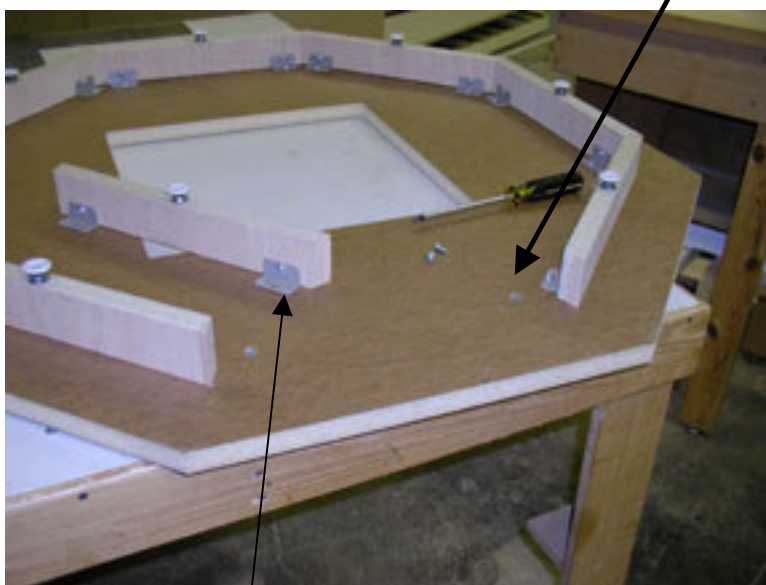


## Instructions for the installation of the Octagon Display Unit.

These instructions are for the Octagon Display unit you have purchased. Because this product has been specially made for you, we have made a prototype and taken some notes useful to the successful installation of this product.

Step 1) Take the base surface and turn it, so that the underside is showing. The base surface is one of 2 large octagon shaped pieces. The base is the piece with metal inserts on both sides. The bottom side will have a ring of metal inserts around the outer edge of the piece.



2" Metal Brackets

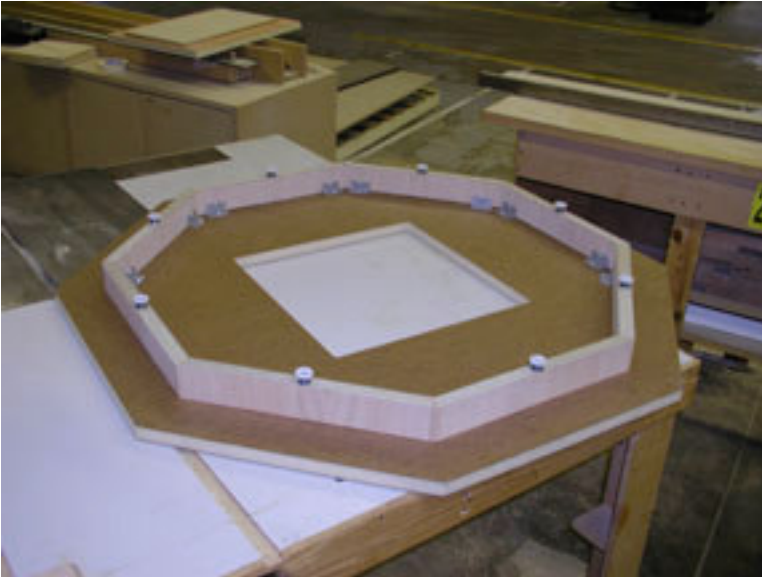
2) Next install the plinth pieces. These are installed using the provided 1/4-20 screws and 2" wide metal brackets.

Note: Begin by installing each of the pieces loosely to allow for final adjustments once all the pieces have been installed. We found that it was easier to attach the brackets to the plinth pieces first and then loosely install to the base.

3) After all 8 pieces have been installed and aligned, tighten all the screws down

4) Install a leveling glide by screwing them into each of the holes in the plinth pieces. Install them fully, then back them out a 1/4 turn for ease of leveling later.

The unit should now look like this:



5) Turn this unit over and set on the ground and level.

Note: Remember, this unit will get very heavy as the installation progresses. It is much easier to level the unit at this time.



6) Insert 3 wooden dowels into the provided holes at each of the four corners. These holes are located towards the outer edges.

7) Install two of the 7" wide brackets at each of the same four corners. Please note the

position of the bracket. The bottom flange should face in towards the dowels. These brackets are installed using the provided 10-32 screws. These should also be loosely installed at first.

The unit should now look like this:



8) The next step is to begin assembling the shelving sections, which will be attached to the base later on.

9) Attach the top brackets to the left and right side pieces. The top bracket is installed on the side with the shelf pin holes. The top flange of this bracket should be flush with the top of the panel. These can be fully tightened at this time

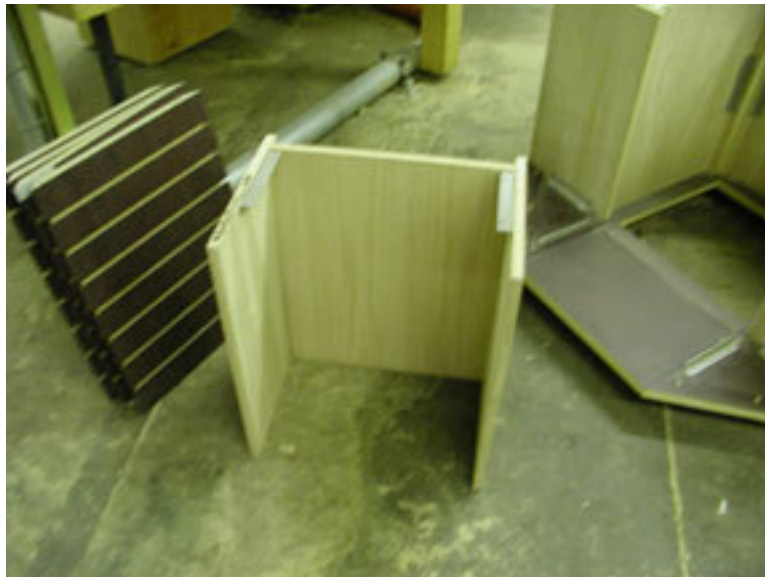
10) Attach the back panel brackets to the back panel. The side flanges should be flush with the edges of the panel.



Below is a view of the Back of a shelving section:



Below is a view of the front of a shelving section:



Note: At this time, it would be a good idea to move the base to the exact position the final assembled unit will be located at. Then continue with the following steps.

11) Once all of the sections have been assembled, position them onto the base.

Here is a view with 3 sections installed:



12) Once all the sections have been installed and aligned, tighten each unit down with the brackets already installed on the base.



13) Next, install the slatwall panels by aligning the holes in the edges with the wooden dowels already installed in the base. The panels should fall right into place. If they do not, try and loosen the shelving section, install, then re-secure the shelving section.

14) Insert wooden dowels into the holes at the top of the slatwall panels. These will be used to guide the top surface into place.

The unit should now look like this:



15) Install the top piece using the dowels to align it into the proper position and tighten down using the provided 10-32 screws and brackets already installed on the shelving sections.

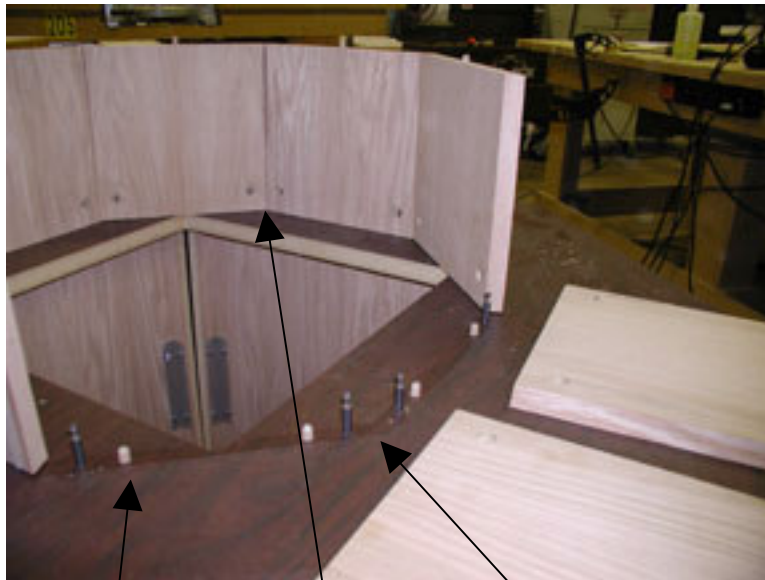
16) Install the connecting pins and wooden dowels into the holes located towards the central cutout.

Note: the wooden Dowels go in the larger of the two holes. The connecting pins get installed into the smaller holes.



18) After the pins and dowels have been installed, start installing the riser pieces. The bottoms of these riser pieces have two holes on the inside surface.

19) Slide the risers over the dowels and pins. Once all 8 pieces have been installed, start to secure them with the provided black cams by inserting them into the holes on the inside surface of the riser and turning till they catch. The cams should be installed with the arrow pointing downward.



Dowels

Cams go Here

Connecting Pins

The unit should now look like this:



20) Install wooden dowels into the holes at the top of each riser piece.

21) Finally Install the Top Cap by aligning the holes on the underside with the dowels in the riser and firmly press down for a tight fit.

The unit is now complete and should look like this:



