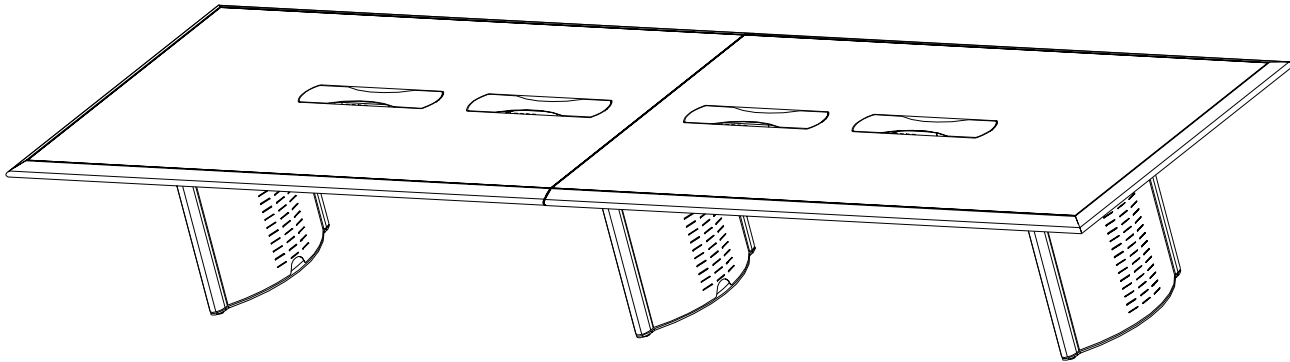




TRU CONF TABLES 12-20

Assembly Instructions For:

**MODELS HAVING 3 PEDESTALS
AND A 2 PIECE TOP WITH CUTOUTS**



NOTE: IT WOULD BE HELPFUL TO READ THROUGH THE INSTRUCTIONS FIRST TO ENSURE THAT YOUR TABLE WILL BE POSITIONED IN THE CORRECT LOCATION ONCE ASSEMBLY IS FINISHED. BECAUSE OF THE LARGE TABLE LENGTHS, YOU MAY NOT BE ABLE TO REPOSITION YOUR TABLE AFTER ASSEMBLY.

SAFETY WARNING

**Note: TWO PERSON
ASSEMBLY REQUIRED**

PARTS LIST

Qty	Part #	Description	Ref.	Qty
3	SA5980	Wood Spline	AA	42
6	022-2219	Upright - Pedestal	BB	42
3	010-3751	Bottom Plate, Pedestal	CC	12
3	010-3747	Top Plate, Pedestal	DD	12
4	010-3748	Inner Pedestal Panel	EE	6
2	010-3749	Outer Pedestal Panel	FF	12
2	022-xxxx	Bin Sub Assembly	GG	12
6	010-2756	Cord Winder	HH	16/32
2/4	010-3752	Hinged Divider Panel-Data	JJ	8/16
2/4	010-3759	Solid Face Plate	KK	36
4/8	010-3761	Data Face Plate w/ cutouts		
2	SA****	Wood Top		2
2/4	022-2218	Hinged Divider Panel-Power		
1	010-3745	Mounting Bracket-Hub LH		
1	010-3746	Mounting Bracket-Hub RH		
8	010-4114	Gusset		

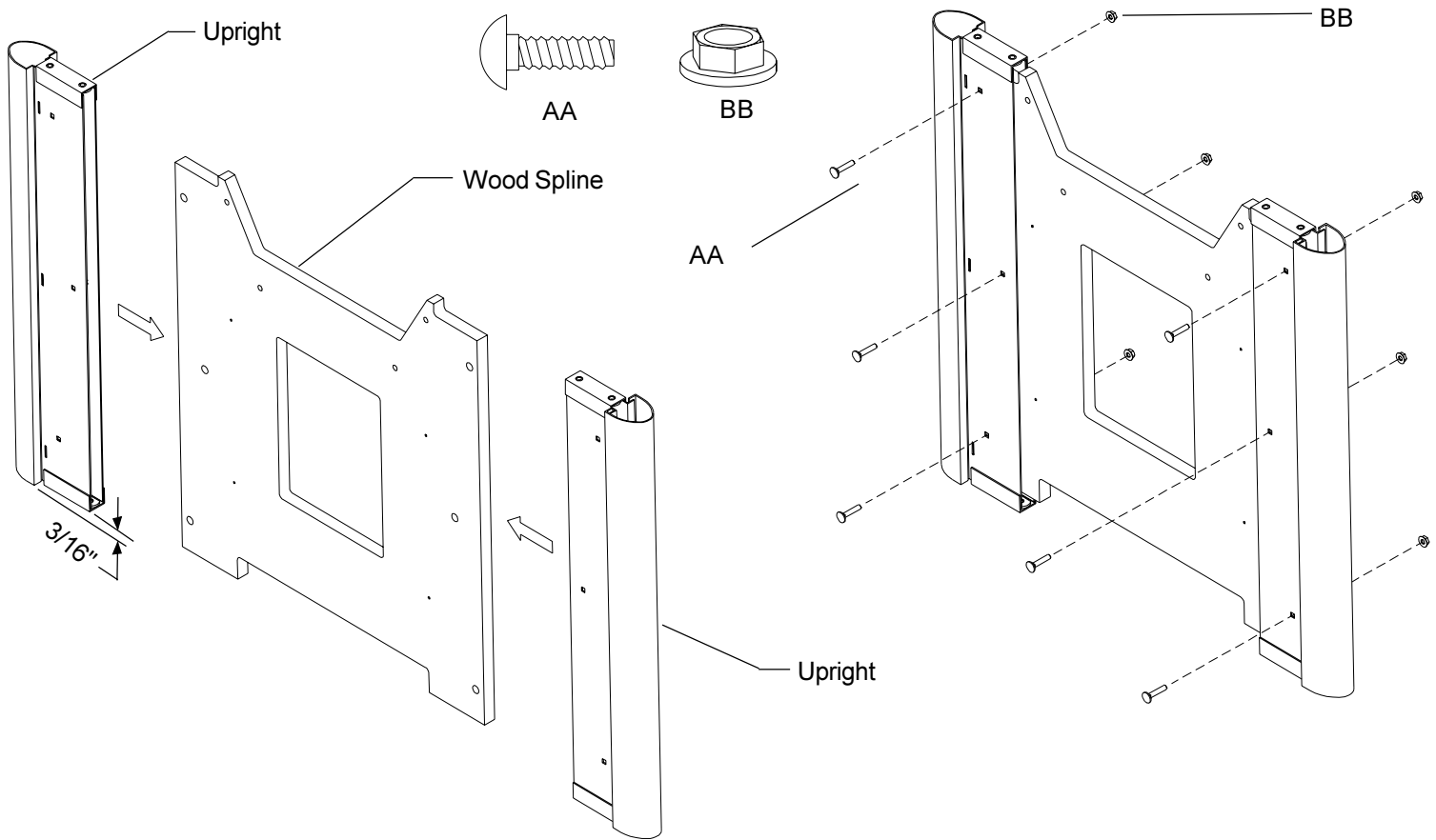
HARDWARE LIST

Part #	Description
HD1007	1/4-20 x 1 1/2" Carriage Bolt
030-0207	1/4-20 x Flanged Hex Serrated Nut
030-0307	5/16-18 x 5/8" Hex Head Screw
030-0918	5/16-18 x 1/2" Phl. Flat Hd. Screw
HD1128	3/8-16 x 1 3/4" Flr. Glide
030-0255	#10 x 5/8" Phl. Pan Hd. Screw
030-0043	#10-1/4" Brite Zinc Spce. Washer
02132	#4 x 1/4" Phl. Pan Hd. SM
030-0325	1/4-20 x 1/2" Combo Truss Hd. Screw
030-0304	1/4-20 x 5/8" Combo Truss Hd. Screw (Qty 44 on 20' Table)
030-0537	Joint Fastener Set

TOOLS REQUIRED

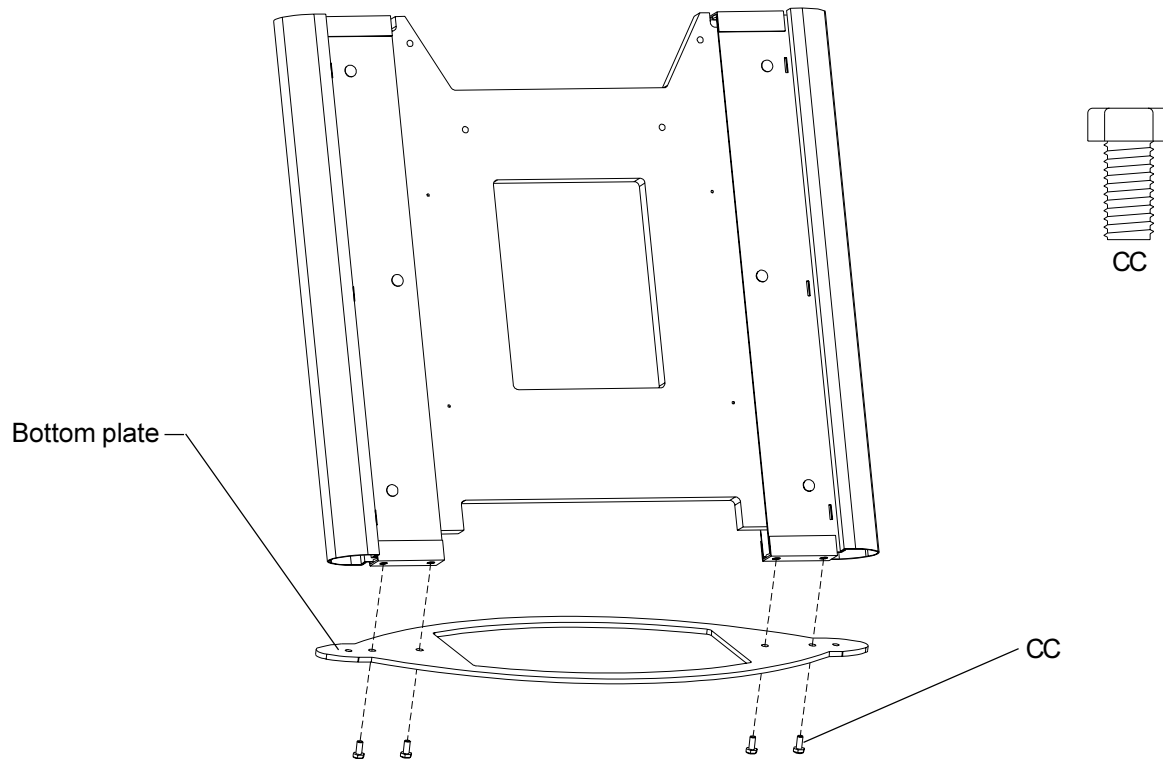
Phillips Screwdriver
Adjustable Wrench

NOTE: For retro fitting the gussets refer to Steps 7, 8, 9 and 10.



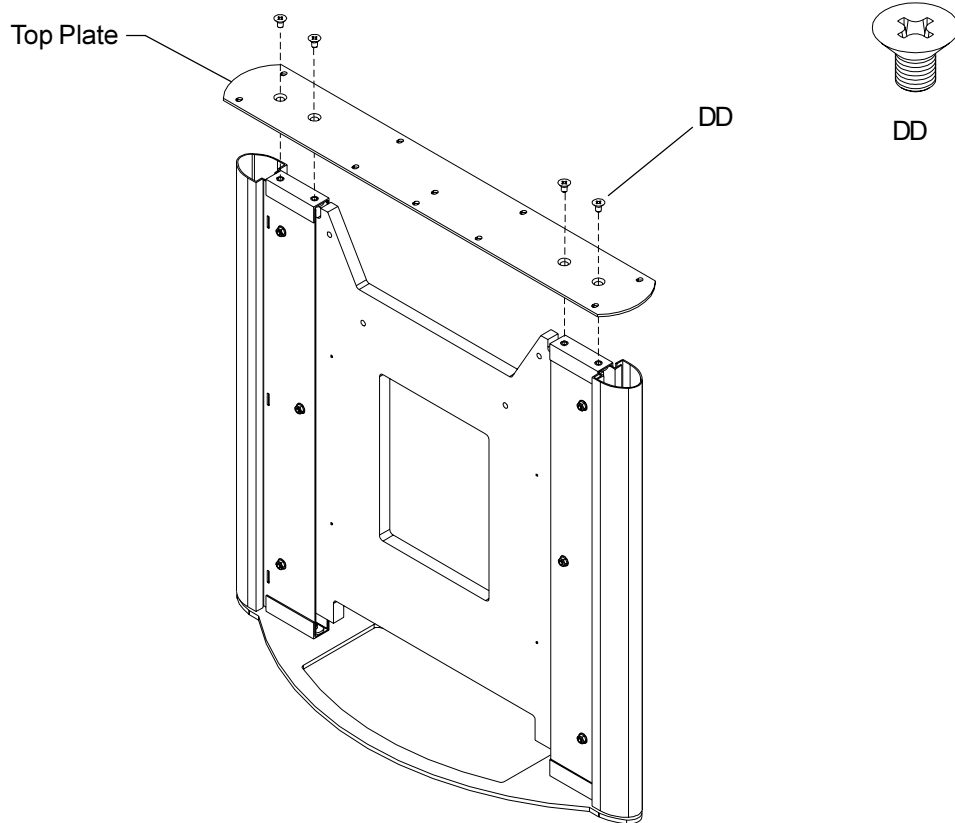
STEP 1

Slide Uprights on each side of Wood Spline and align the bolt holes. **Make sure 3/16" step of Uprights are at bottom.** Loosely attach carriage bolts (AA) and nuts (BB) as shown.



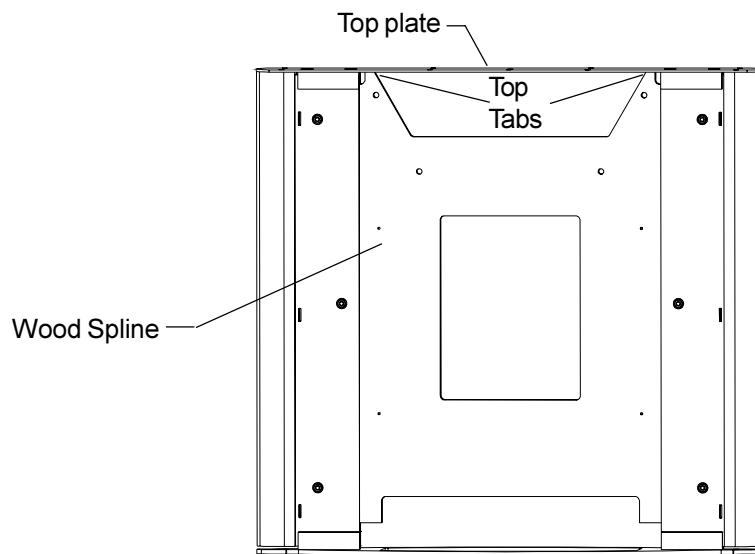
STEP 2

Attach bottom plate to uprights with hex bolts (CC) as shown. Tighten bolts.



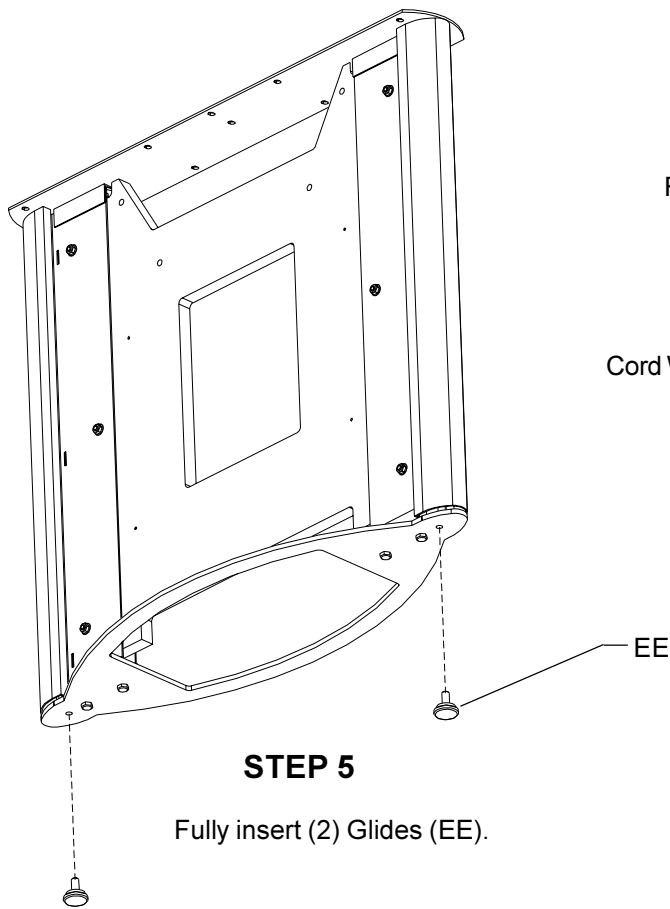
STEP 3

Attach top plate to uprights with flat head screws (DD) as shown. Tighten screws.



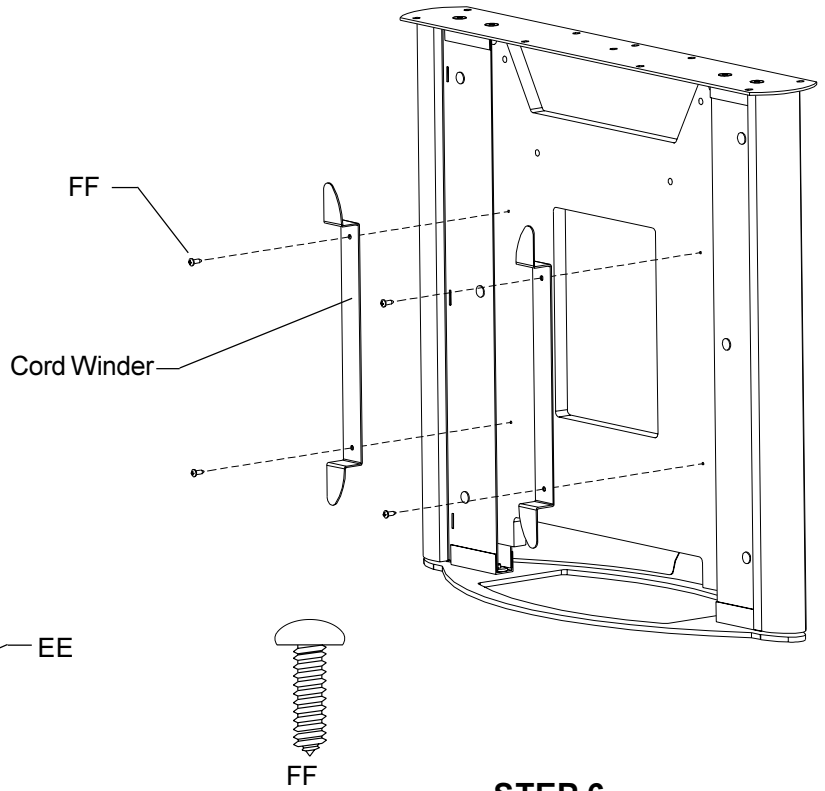
STEP 4

Pull up on wood spline so that top tabs make **contact** with bottom of top plate and tighten (6) nuts (BB) on carriage bolts (AA). **it is important for 'contact' between the (2) surfaces for proper bin assembly.**



STEP 5

Fully insert (2) Glides (EE).

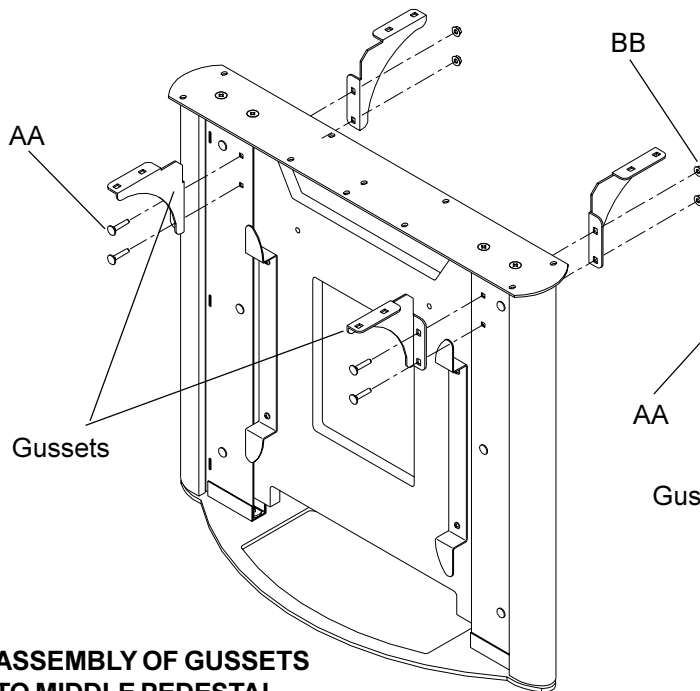


STEP 6

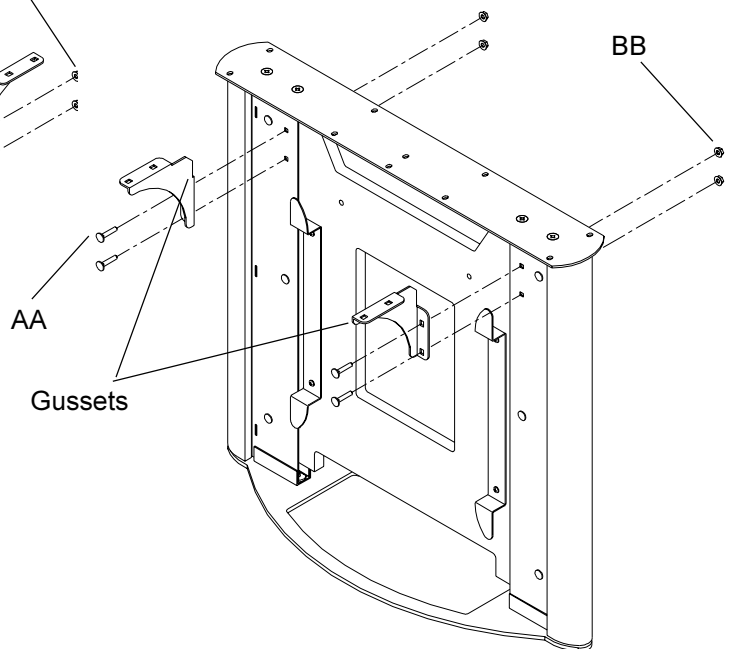
Attach Cord Winders with screws (FF) as shown. Do not over tighten.

STEP 6a

Repeat steps 1-6 for the remaining pedestal.



ASSEMBLY OF GUSSETS TO MIDDLE PEDESTAL (4) GUSSETS ARE USED



ASSEMBLY OF GUSSETS TO END PEDESTAL (2) GUSSETS ARE USED

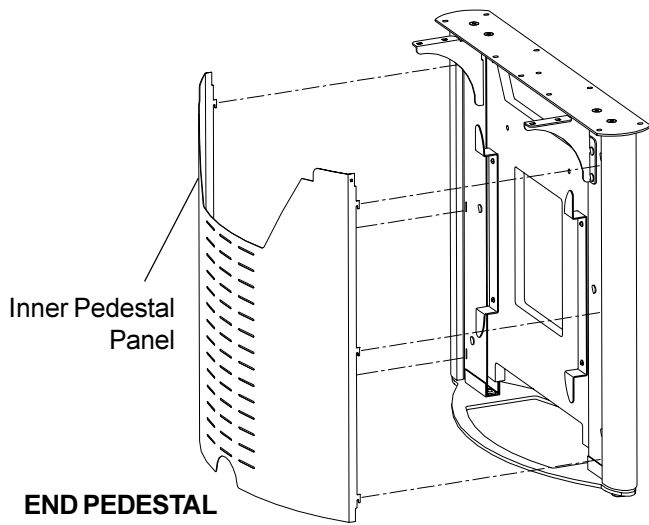
STEP 7

Install the Gussets using 1/4-20x1 1/4" Carrige Bolts (AA) and 1/4-20 Hex Nut (BB) as shown above.

Note: The gussets will face toward the center of the table on the end pedestals.

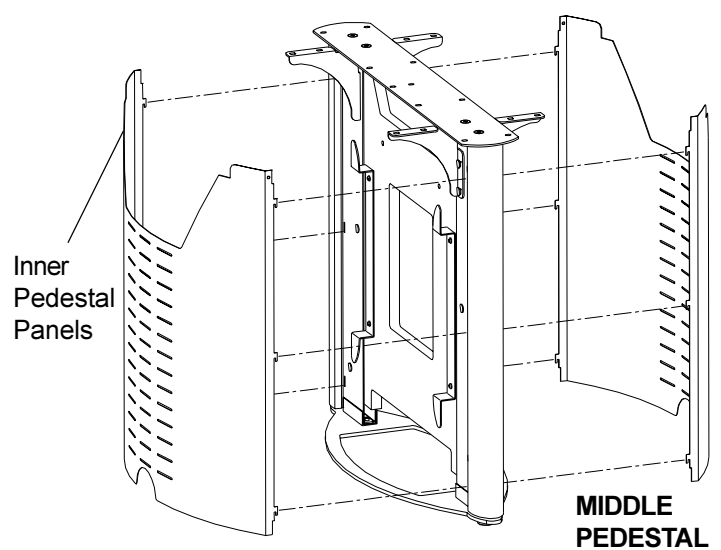
Do NOT tighten the hardware (AA) and (BB) at this point. They will be tightened when the Bin assembly is attached at step 10.

NOTE: When installing gussets as a retro fit, you will use your existing bolts and nuts. You will get additional bolts and nuts with your replacement package.



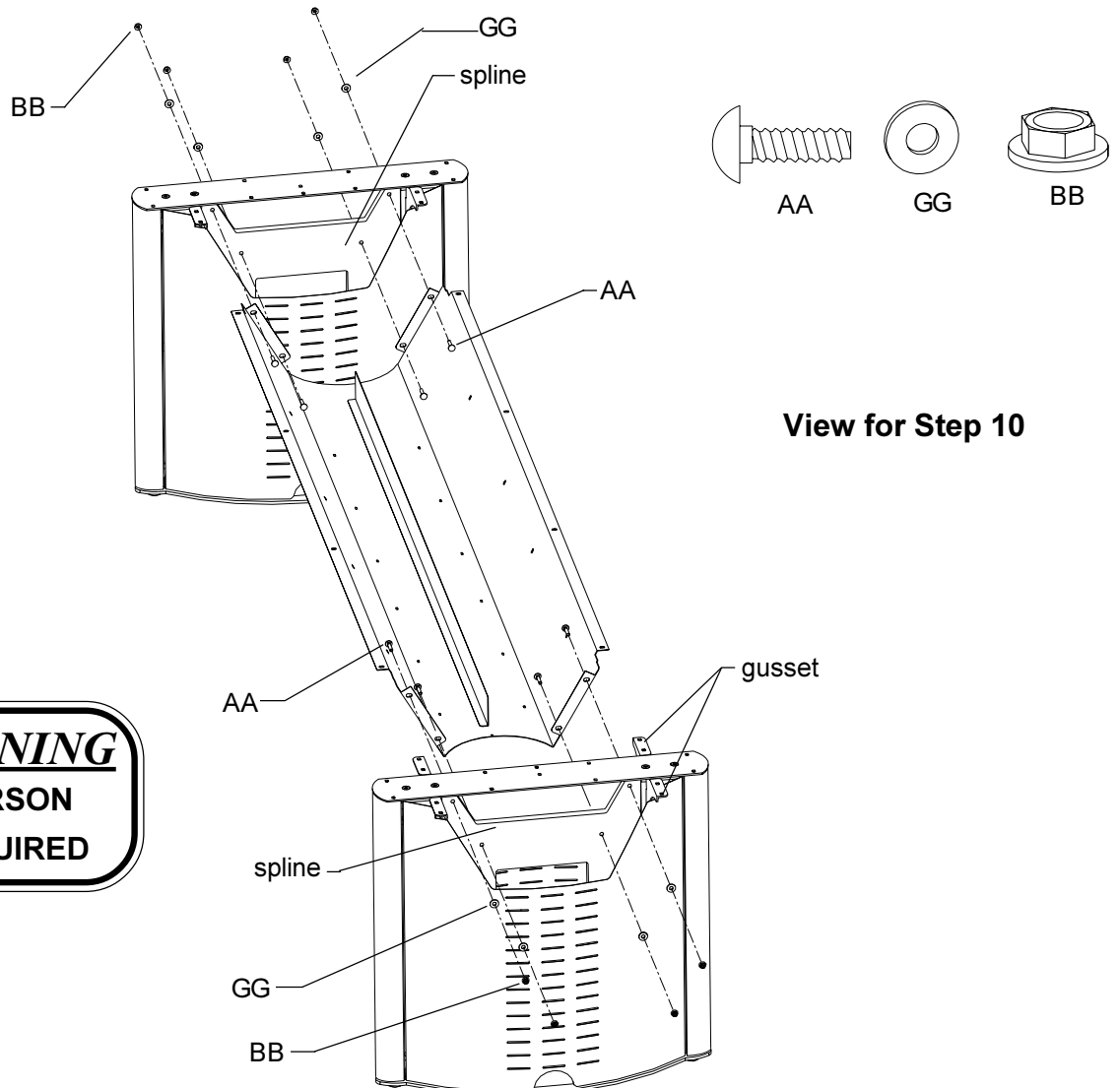
STEP 8

Attach (1) Inner pedestal panel to (2) pedestals by hooking panel tabs into pedestal hook slots. Panel is attached to side with gussets on end pedestal only. These (2) pedestals will be used at the head of your table when assembled in later steps. (Note: If cord winders are to be covered with the panel, their location will be facing the bin at final assembly).



STEP 9

Attach (2) Inner pedestal panels to the remaining pedestal (shown above) by hooking panel tabs into pedestal hook slots. This will be used at the mid section of your table.



View for Step 10

SAFETY WARNING
Note: TWO PERSON ASSEMBLY REQUIRED

STEP 10

A) Position one partially assembled pedestal (with one 'inner' panel only) at the head table location. Position second partially assembled pedestal (with two 'inner' panels) spaced slightly longer than bin and **inner panels of pedestals are facing each other**.

B) With assistance, position one end of the bin mounting holes with the 'spline' mounting holes.

Hint: The bin can rest on to pedestal inner panel during hole alignment. Note: The triangle 'marker' hole (located at the radius edge on one end) must be facing the middle pedestal assembly. This will ensure proper alignment of power/data panels with cutout of wood top.

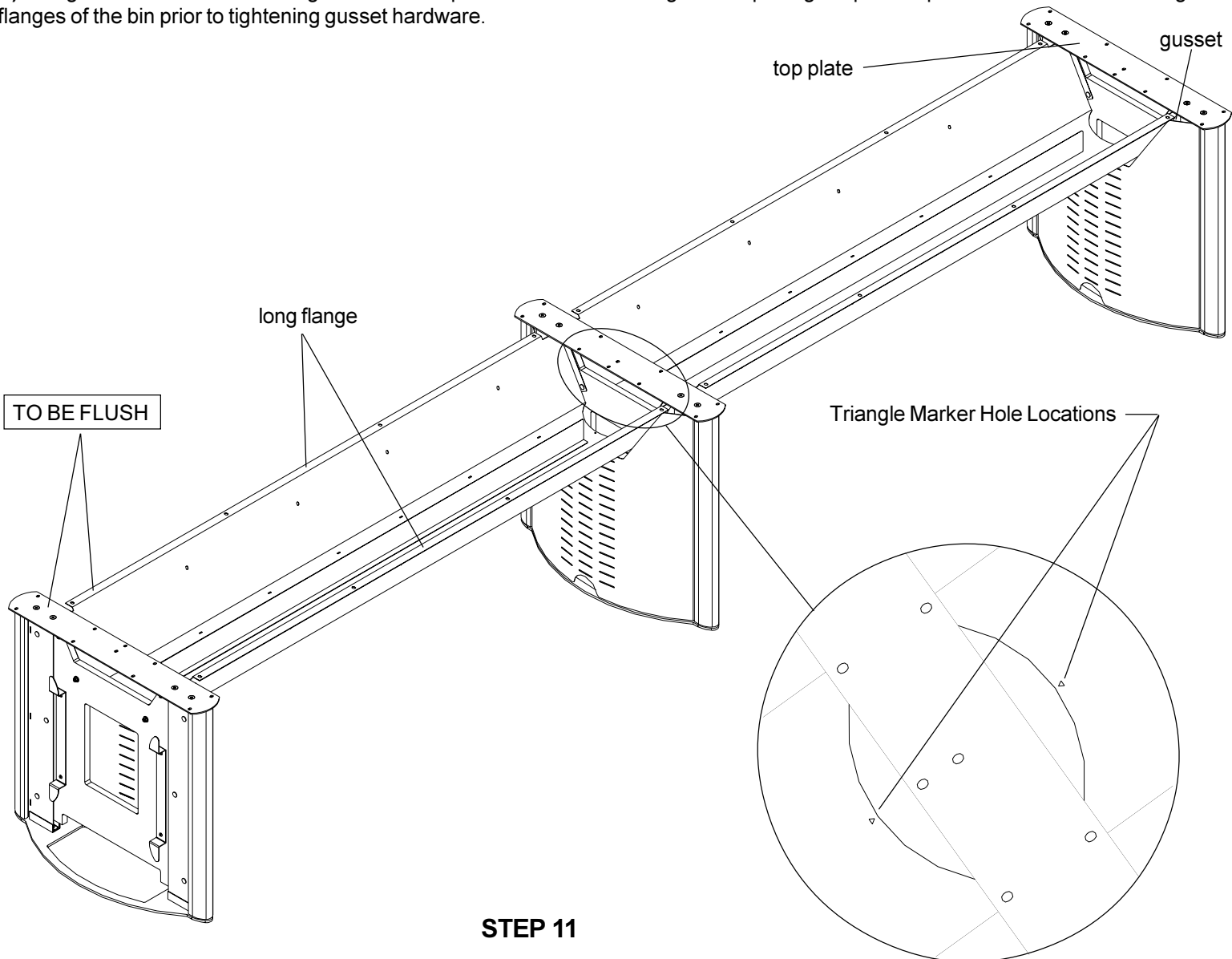
Loosely attach (4) carriage bolts (AA), washers (GG) and nuts (BB).

Head of carriage bolts are on bin flanges. Nuts/washers are on 'spline' (head of table only).

C) Position other end of bin on to the spline in the same manner. Loosely attach (4) carriage bolts (AA), washers (GG) and nuts (BB).

D) Position/align both pedestals so that they are parallel with each other (this will ensure that the bin won't bind when nuts are tightened). If necessary, pull up on bin so the (2) long flanges (with mounting holes) are flush with pedestal top plate.
Tighten (4) nuts.

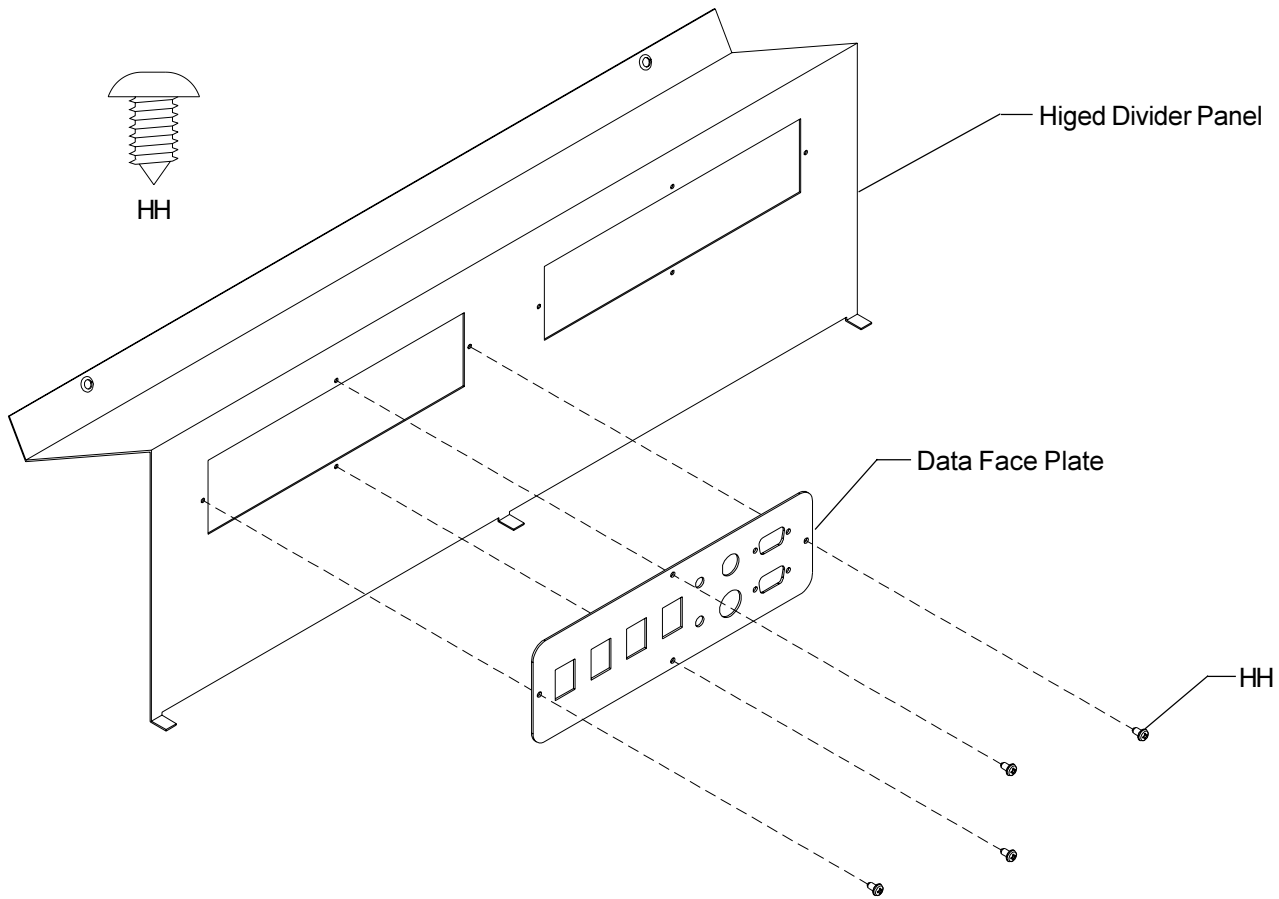
E) The gusset hardware can be tightened at this point. Be sure that the gusset top flange is pulled up to the bottom of the 2 long flanges of the bin prior to tightening gusset hardware.



STEP 11

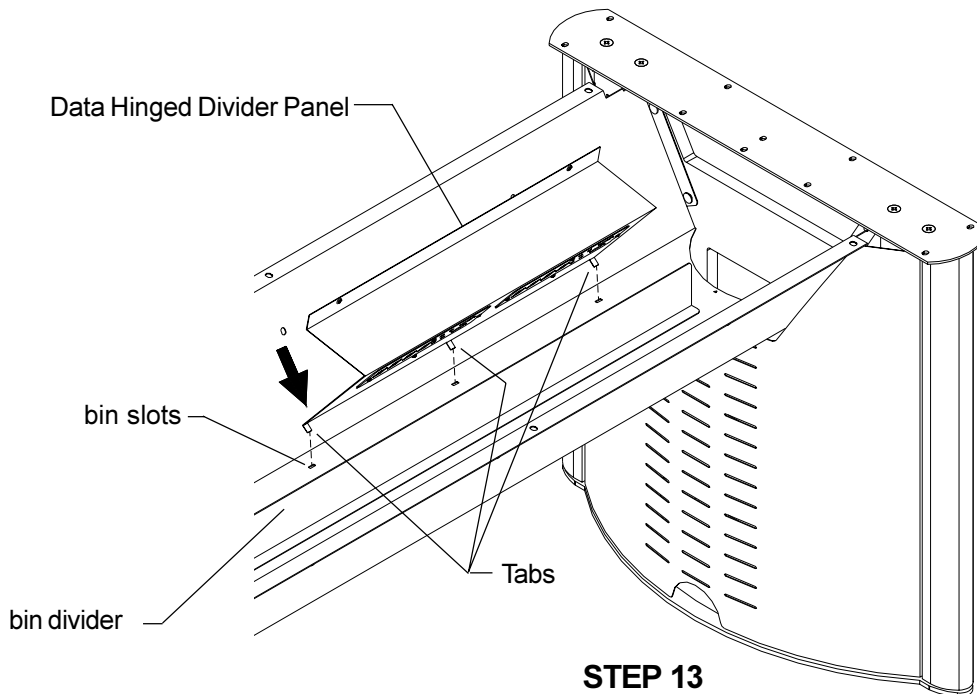
Repeat steps '10C & 10D' to mount other bin.

Top View



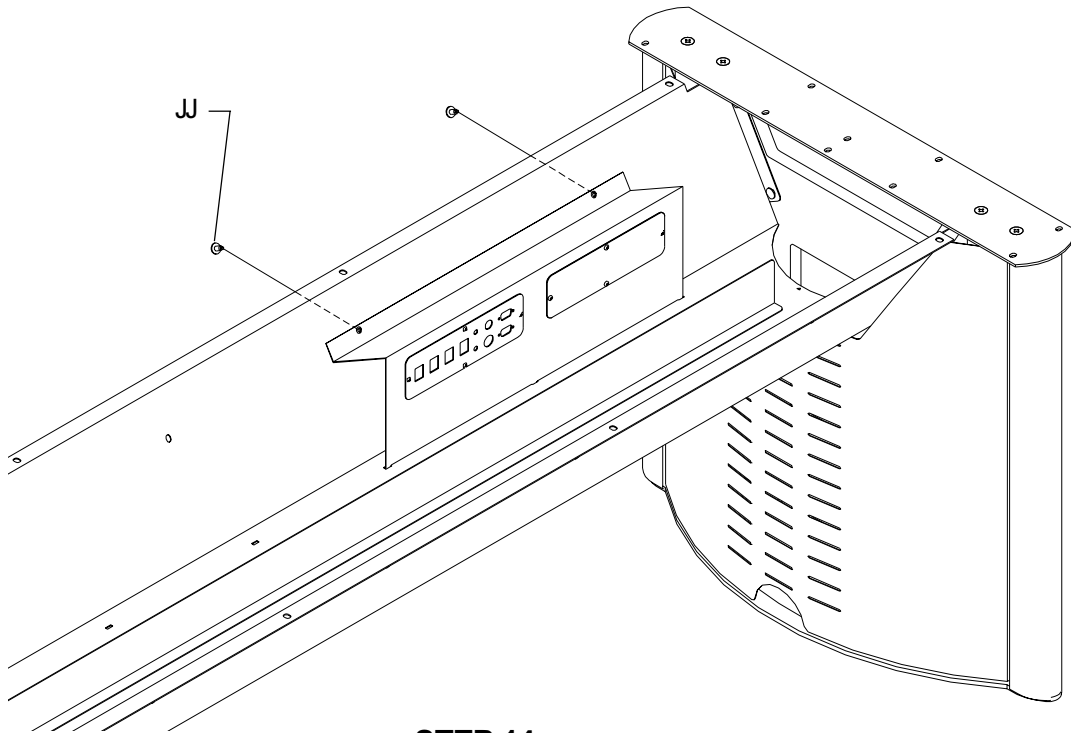
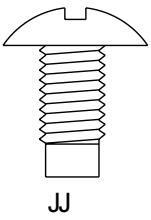
STEP 12

Note: Prior to Data Face Plate installation, have a qualified technician install your data need requirements. Blank area of Data Face Plate can be modified by technician to meet your data needs. Feed all data wiring through the cutout in Hinged Divider Panel. Align (4) mounting holes and install (4) screws (HH). Repeat on all Data Face Plates. Any unused Data Plate can be stored inside the bin for future use.



STEP 13

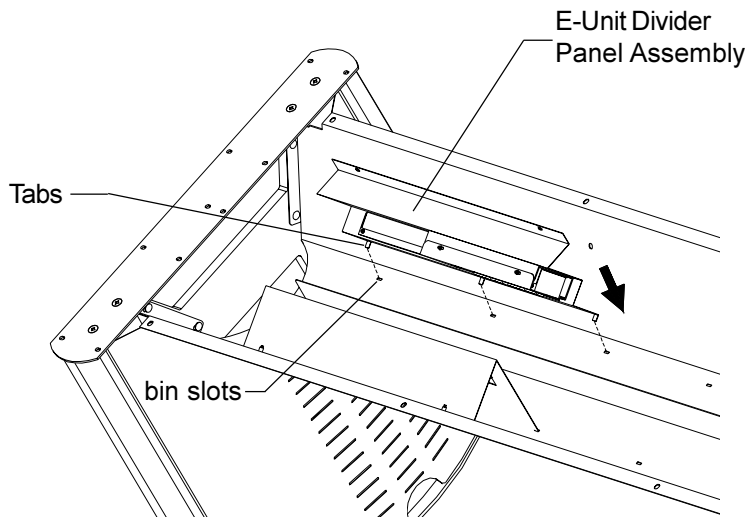
Determine which side of bin divider (in bin) to mount your Data Hinged Divider Panel. Keep your data and power lines to one side of the bin divider through out Bin assemblies. Position Data Hinged Divider Panel tabs with slots in bin and fully insert panel tabs. The Data Hinged Divider Panels should pivot freely and rest against the Bin wall. The (2) mounting holes in the bin should be aligned with the Hinged Divider Panel holes.



STEP 14

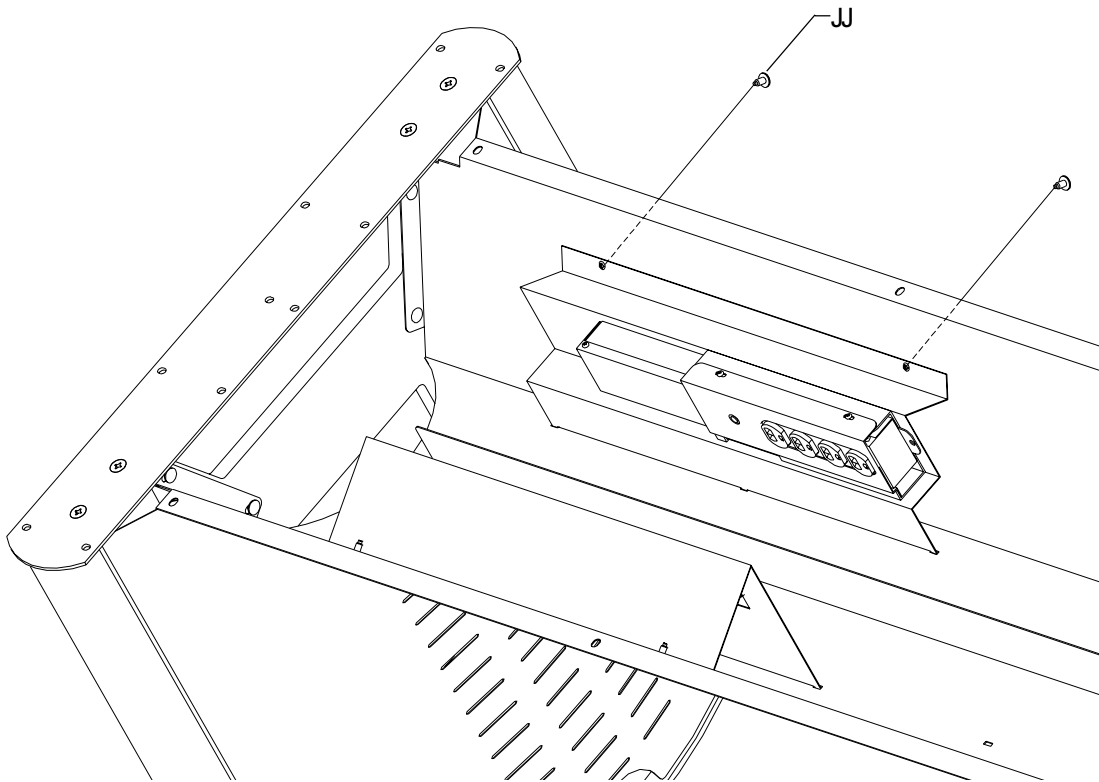
To secure Data Hinged Divider Panel, Insert Screws (JJ) through the Bin mounting holes and into mounting flange of Data Hinged Divider Panel. Do not over tighten screws. Repeat for all Data Hinged Divider Panels.

Note: Refer to soft or hard wiring installation instruction sheet to install your E-Unit onto Dividers. When completed, continue to next step.



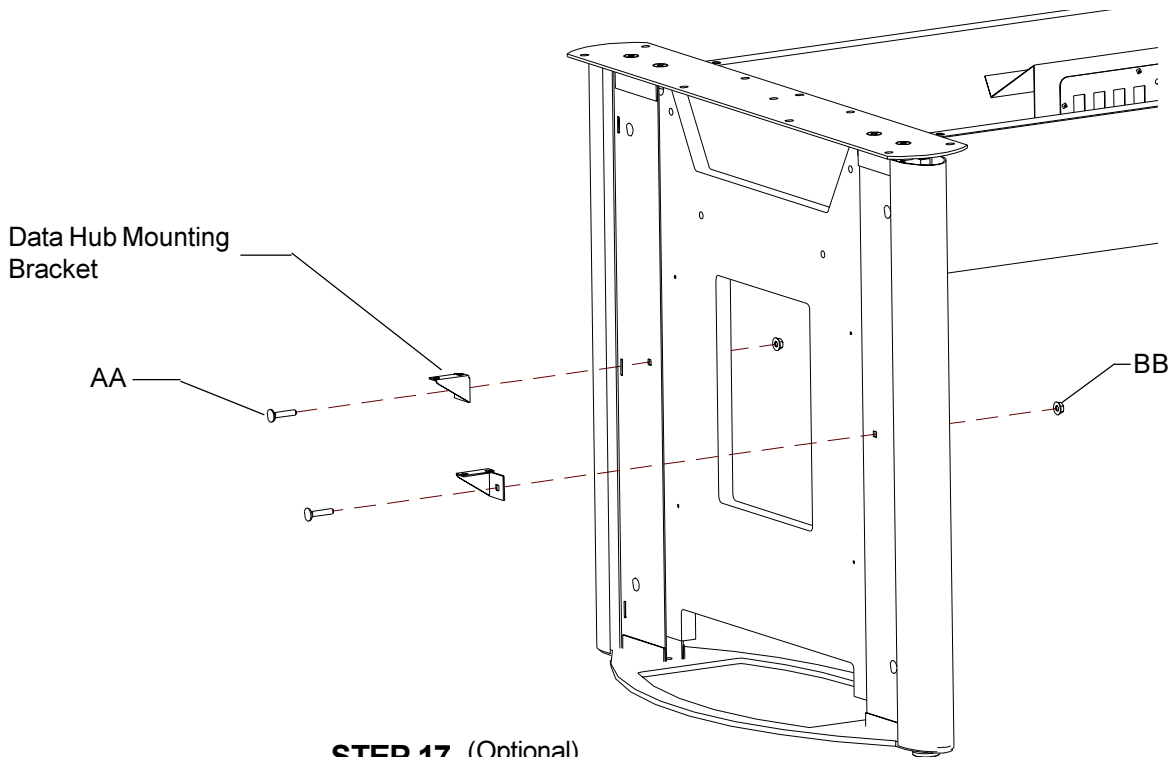
STEP 15

Position E-Unit Divider Panel assembly tabs with slots in bin and fully insert panel tabs. The E-Unit Divider Panel assembly should pivot freely and rest against the bin wall. The (2) mounting holes in the bin should be aligned with the E-Unit Divider Panel assembly holes.



STEP 16

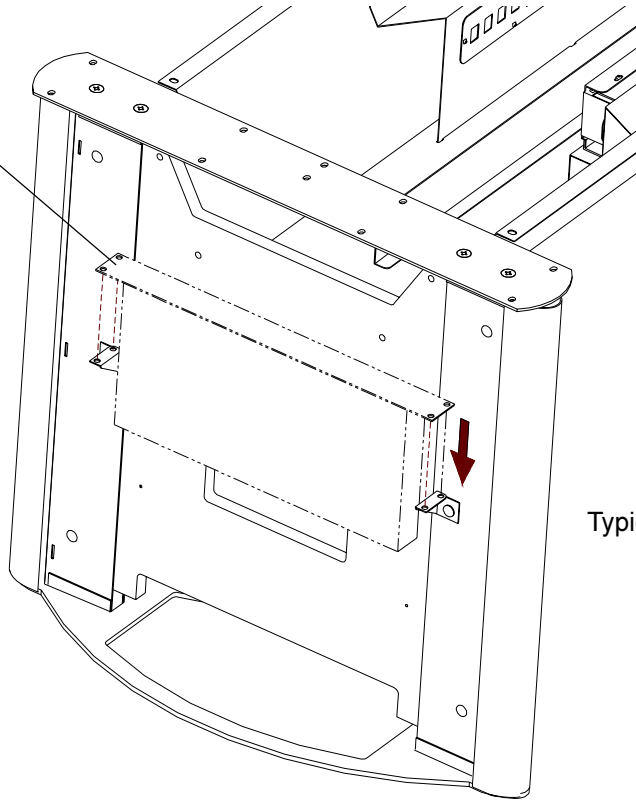
To secure E-Unit Divider Panel assembly, insert screws (JJ) through the bin mounting holes and into mounting flange of E-Unit Divider Panel assembly. Do not over tighten screws. Repeat for all E-Unit Divider Panel assemblies.



STEP 17 (Optional)

Data Hub Mounting Brackets are provided for 19" rack mount unit. Determine placement for Hub Unit (outer position shown). Remove Cord Winders if in the way and install other side of pedestal. Remove inner pedestal panel, (2) sets of carriage bolts (AA) and nuts (BB) as shown. Insert carriage bolt through bracket and reinstall on pedestal. Secure with nut. Repeat step on other bracket (note orientation of brackets). Replace inner pedestal panel.

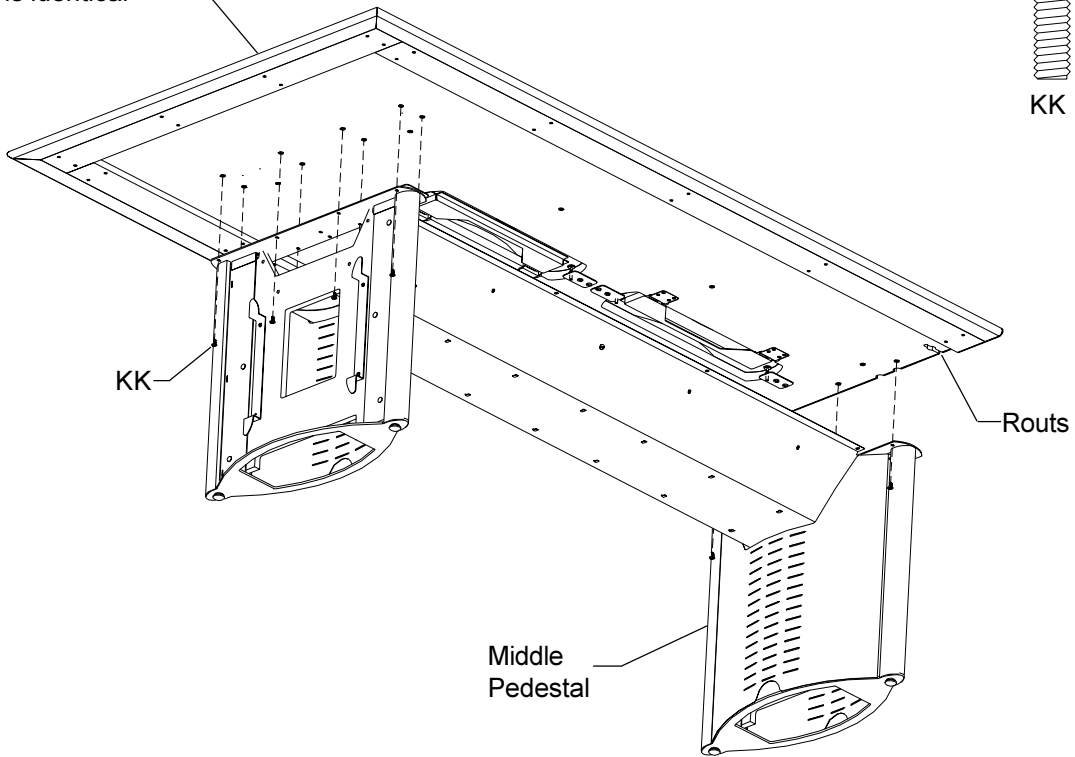
Typical Data hub
Rack (19" wide)



STEP 18 (Optional)

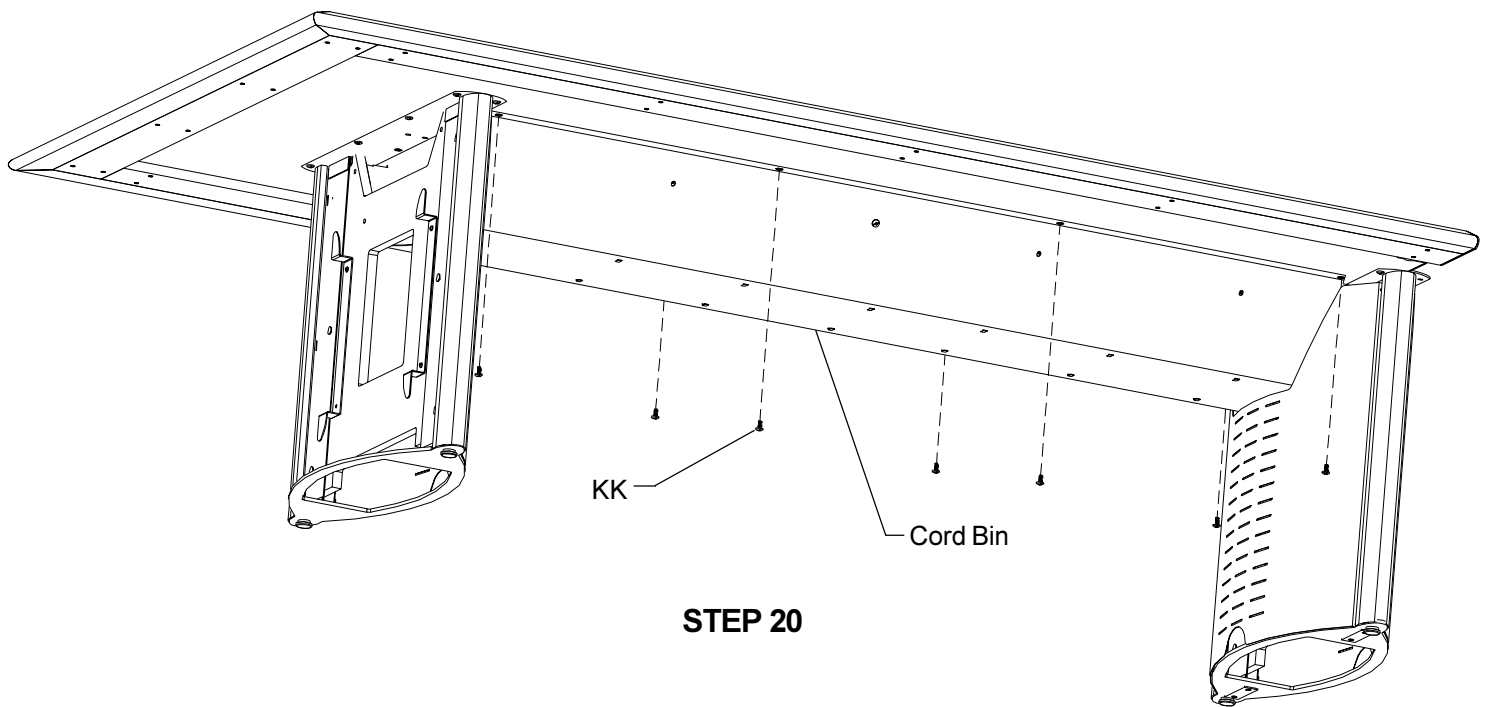
Typical Data hub Rack attachment shown.

1 3/4" thick top shown
your top may vary, but
installation is identical



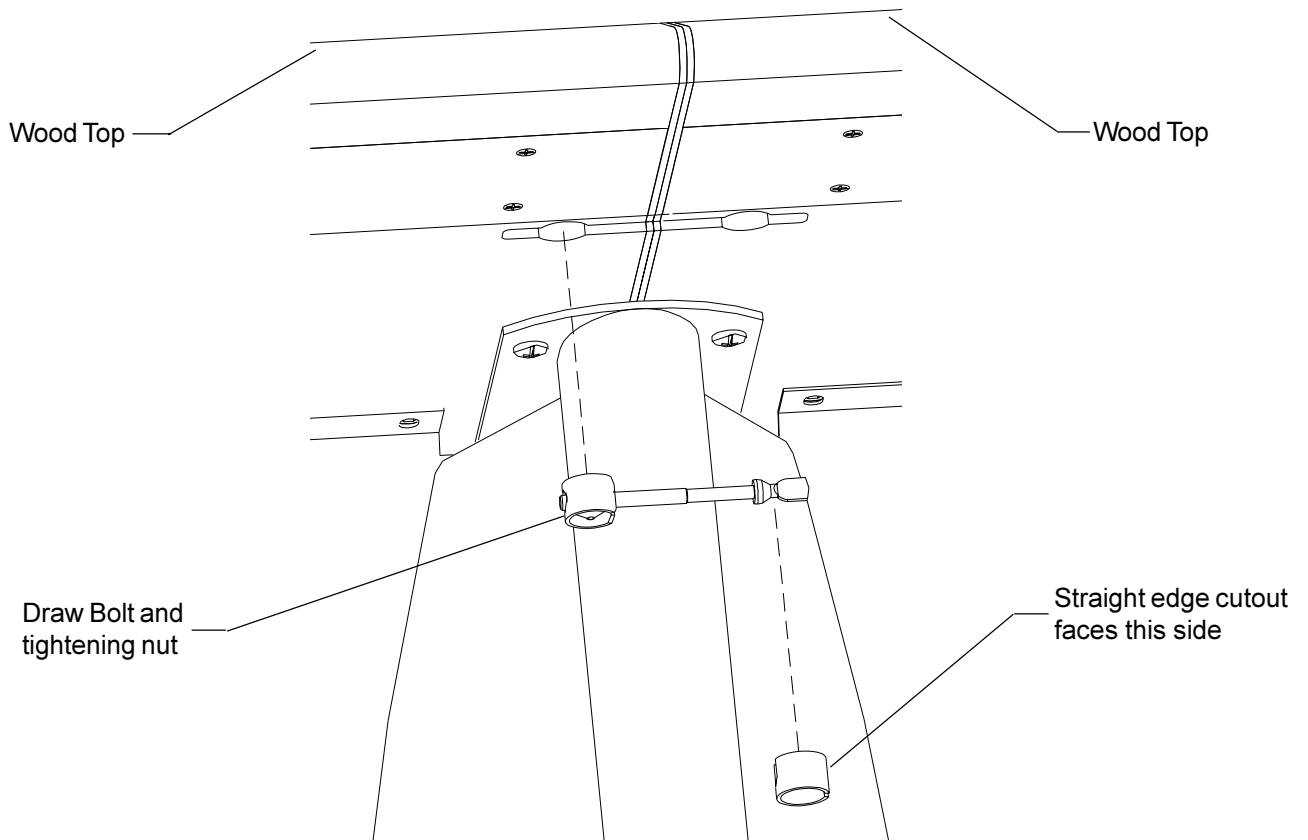
STEP 19

Carefully lay one of the wood tops onto the pedestal assemblies as shown. The routs on one edge **Must** face the Middle Pedestal. Align mounting holes with wood top inserts from underneath, **Loosely** attach with the screws (KK).



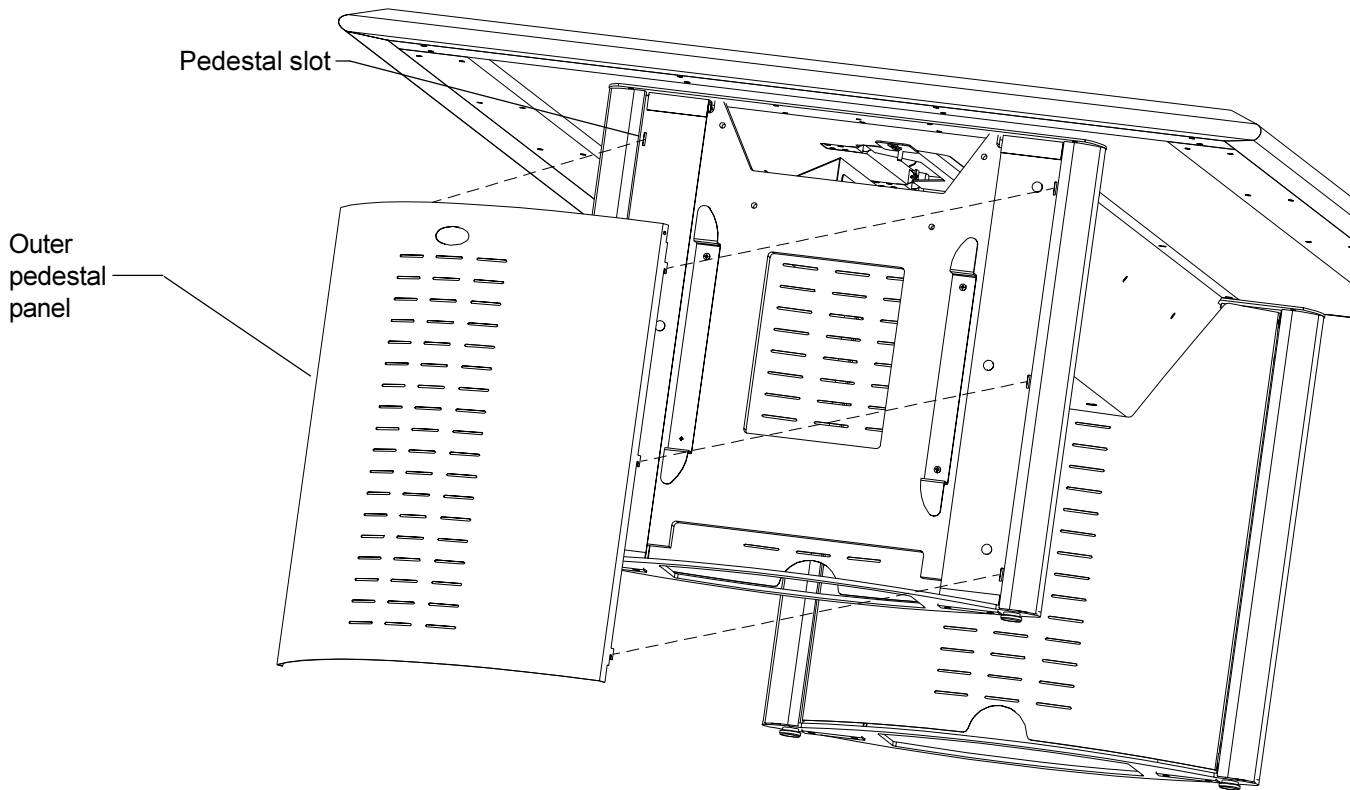
STEP 20

From underneath, **Loosely** attach the Cord Bin to the wood top with the screws (KK) as shown.
 Note: Attach the other wood top as described in steps 19 & 20.



STEP 21

Tighten the wood tops together by using the joint fasteners. Insert the draw bolt and tightening nut into one side of the rout underneath the top panel. Then insert the remaining nut into the other rout underneath the top panel as shown. Use the 'supplied' tightening bar on the ball inside the tightening nut to tighten and bring the tops together. Once the tops are secured together, **TIGHTEN ALL HARDWARE.**



STEP 22

Attach (2) Outer pedestal panels to Head pedestals by hooking panel tabs into pedestal hook slots.

Leveling Table:

If necessary, table assembly level can be adjusted with wrench. Place wrench on glide shoulder nut and turning left/right for up/down travel.

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