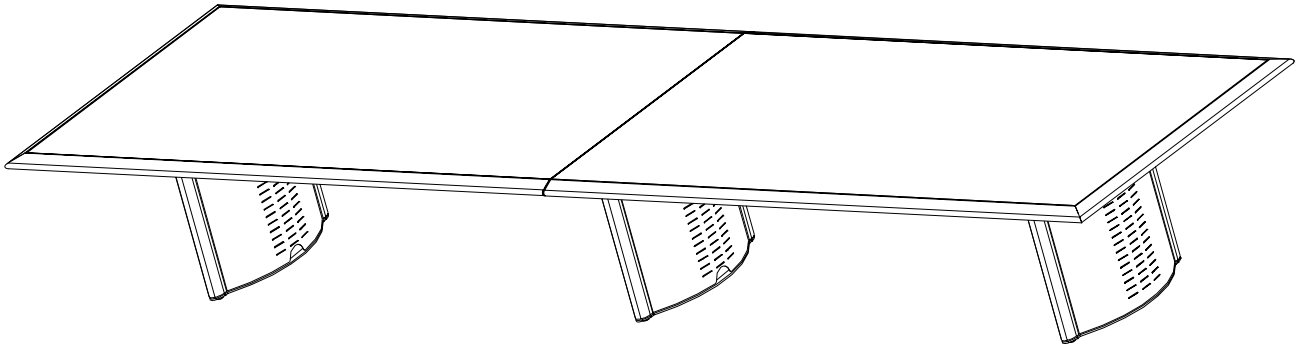




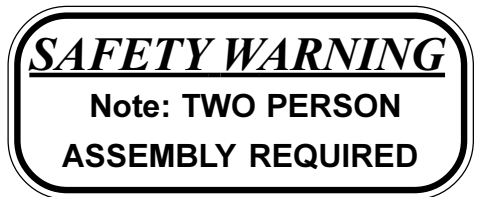
TRU CONF TABLES NO DOORS 12-20

Assembly Instructions For:

MODELS HAVING 3 PEDESTALS
AND A 2 PIECE TOP NO CUTOUTS



NOTE: IT WOULD BE HELPFUL TO READ THROUGH THE INSTRUCTIONS FIRST TO ENSURE THAT YOUR TABLE WILL BE POSITIONED IN THE CORRECT LOCATION ONCE ASSEMBLY IS FINISHED. BECAUSE OF THE LARGE TABLE LENGTHS, YOU MAY NOT BE ABLE TO REPOSITION YOUR TABLE AFTER ASSEMBLY.



PARTS LIST

Qty	Part #	Description	Ref.
3	SA5980	Wood Spline	AA
6	022-2219	Upright - Pedestal	BB
3	010-3751	Bottom Plate, Pedestal	CC
3	010-3747	Top Plate, Pedestal	DD
4	010-3748	Inner Pedestal Panel	EE
2	010-3749	Outer Pedestal Panel	FF
2	022-xxxx	Bin Sub Assembly	GG
6	010-2756	Cord Winder	KK
2	SA****	Wood Top	
8	010-4114	Gusset	

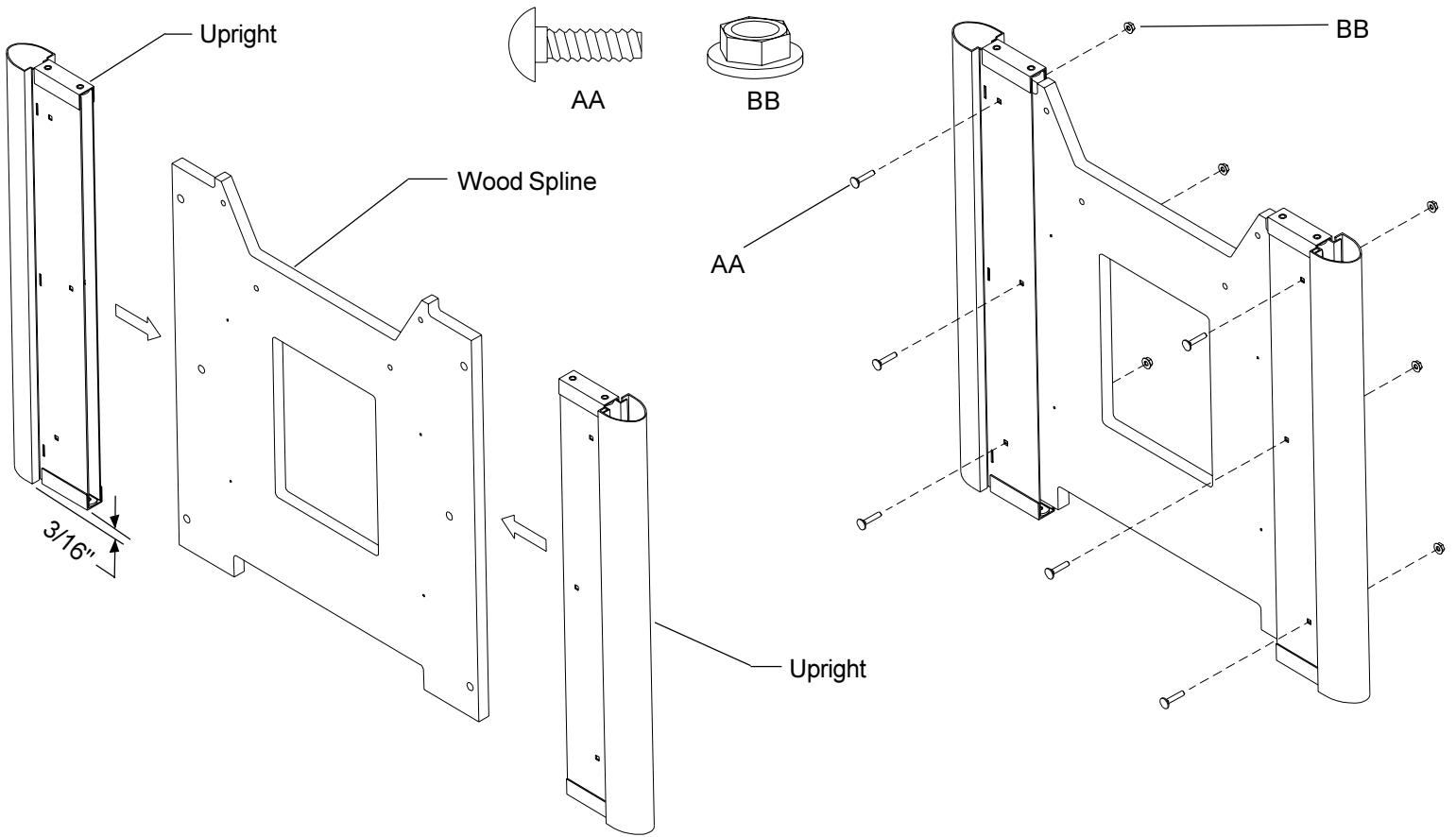
HARDWARE LIST

Qty	Part #	Description
42	HD1007	1/4-20 x 1 1/2" Carriage Bolt
42	030-0207	1/4-20 x Flanged Hex Serrated Nut
12	030-0307	5/16-18 x 5/8" Hex Head Screw
12	030-0918	5/16-18 x 1/2" Phl. Flat Hd. Screw
6	HD1128	3/8-16 x 1 3/4" Flr. Glide
12	030-0255	#10 x 5/8" Phl. Pan Hd. Screw
12	030-0043	#10-1/4" Brite Zinc Spce. Washer
36	030-0304	1/4-20 x 5/8" Combo Truss Hd. Screw (Qty 44 on 20' Table)
2	030-0537	Joint Fastener Set

TOOLS REQUIRED

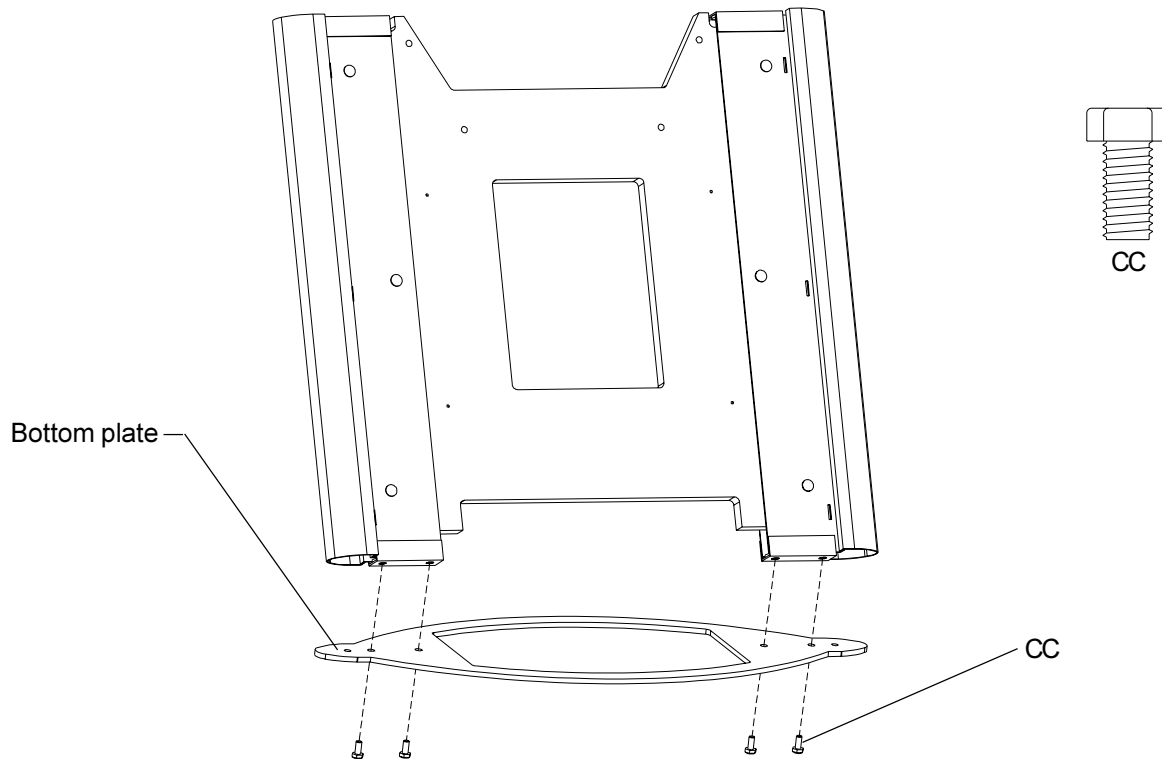
Phillips Screwdriver
Adjustable Wrench

NOTE: For retro fitting gussets, refer to steps 7, 8, 9 and 10



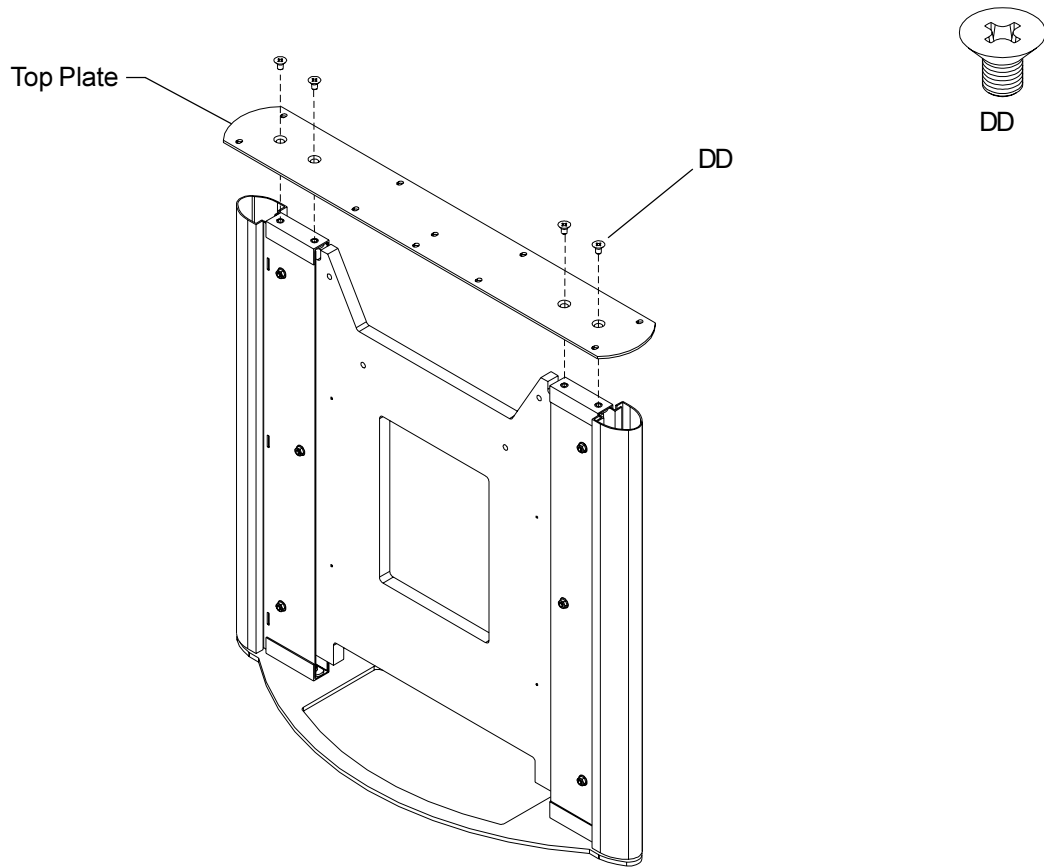
STEP 1

Slide Uprights on each side of Wood Spline and align the bolt holes. **Make sure 3/16" step of Uprights are at bottom.** Loosely attach carriage bolts (AA) and nuts (BB) as shown.



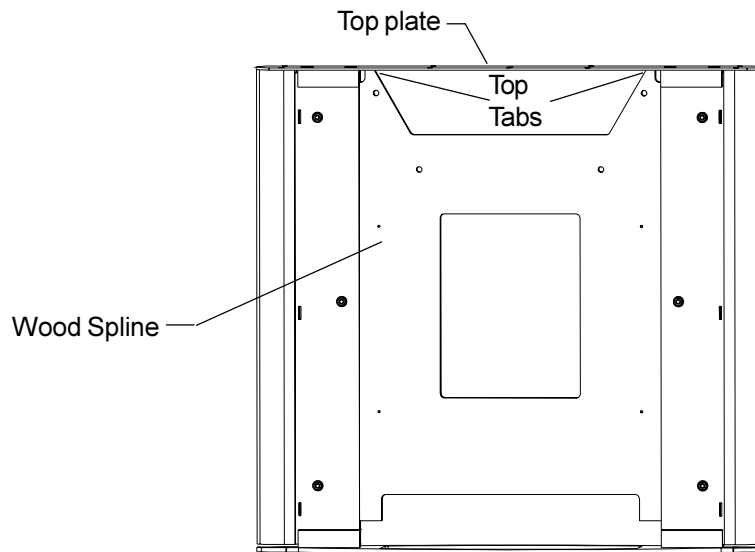
STEP 2

Attach bottom plate to uprights with hex bolts (CC) as shown. Tighten bolts.



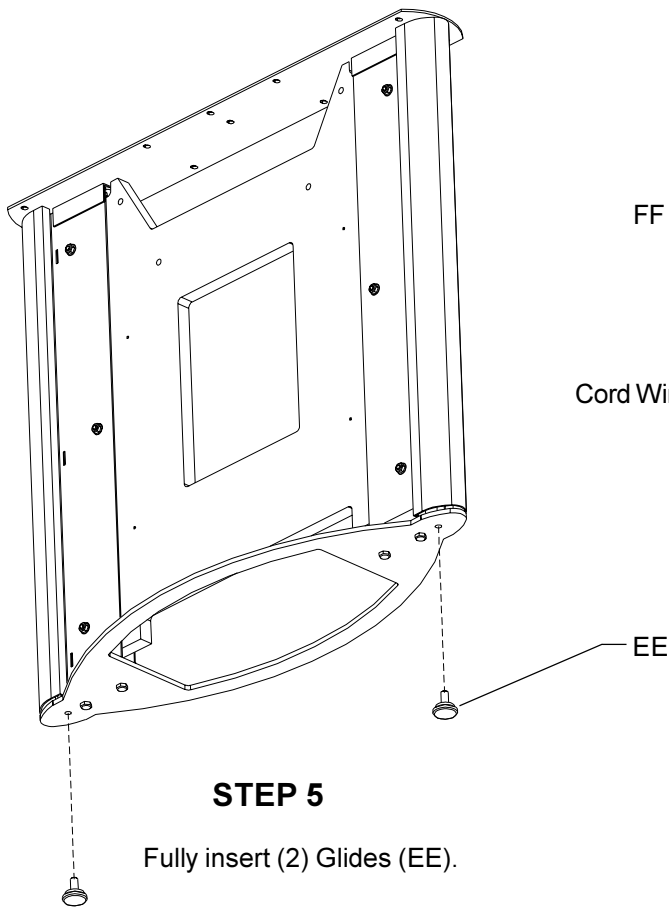
STEP 3

Attach top plate to uprights with flat head screws (DD) as shown. Tighten screws.



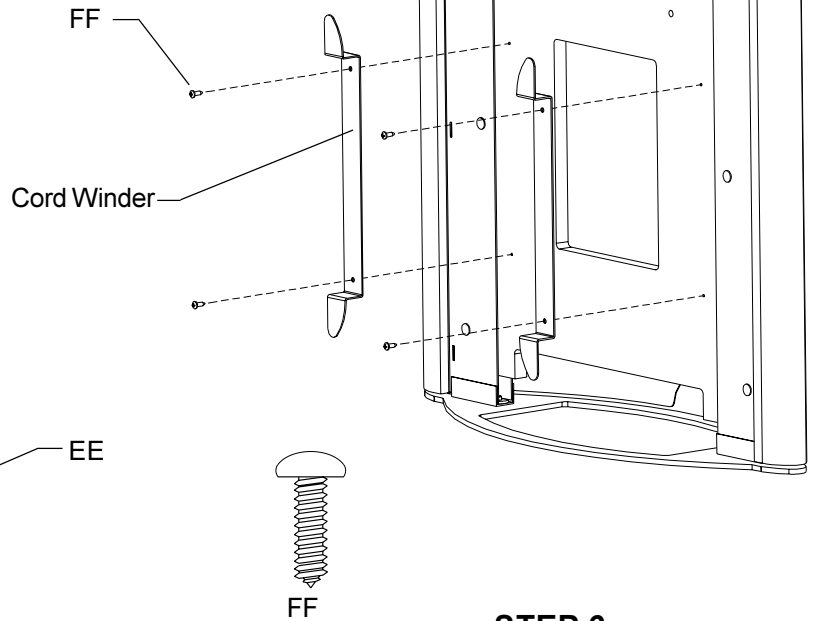
STEP 4

Pull up on wood spline so that top tabs make **contact** with bottom of top plate and tighten (6) nuts (BB) on carriage bolts (AA). **it is important for 'contact' between the (2) surfaces for proper bin assembly.**



STEP 5

Fully insert (2) Glides (EE).

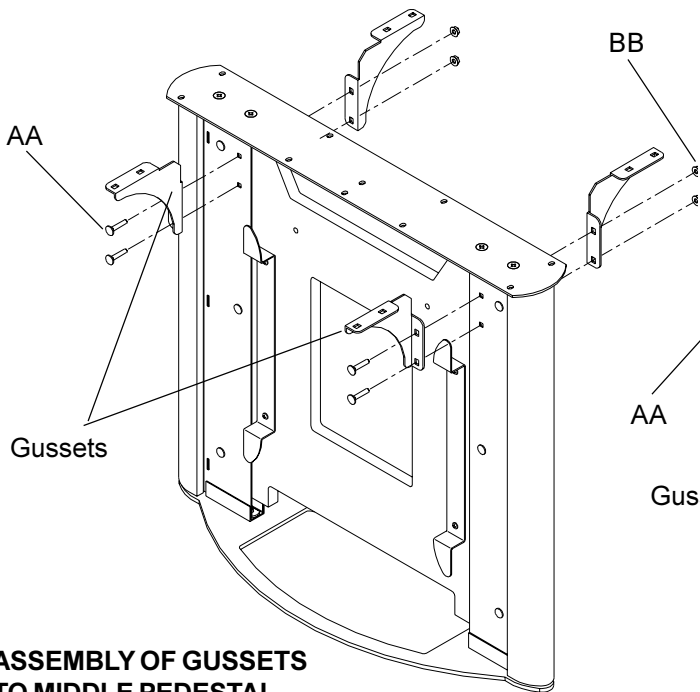


STEP 6

Attach Cord Winders with screws (FF) as shown. Do not over tighten.

STEP 6a

Repeat steps 1-6 for the remaining pedestal.



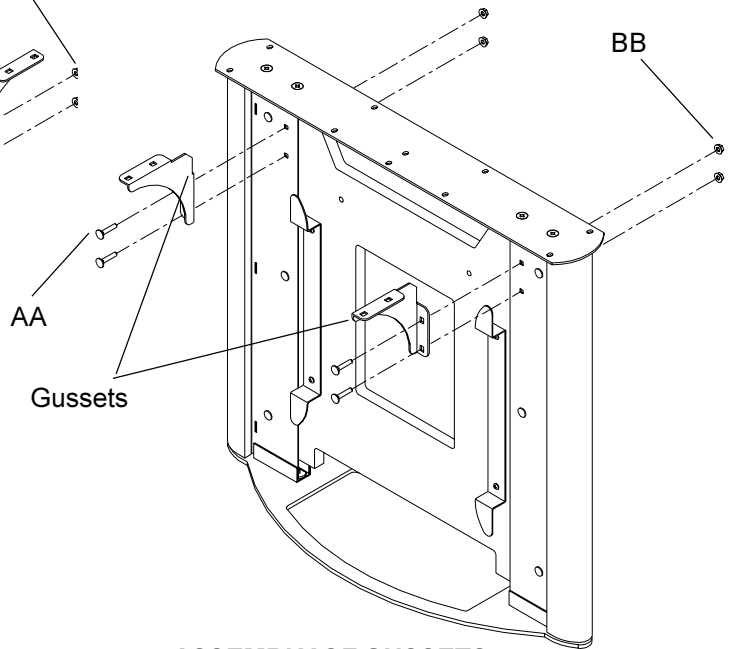
ASSEMBLY OF GUSSETS TO MIDDLE PEDESTAL (4) GUSSETS ARE USED

STEP 7

Install the Gussets using 1/4-20x1 1/4" Carriage Bolts (AA) and 1/4-20 Hex Nut (BB) as shown above.

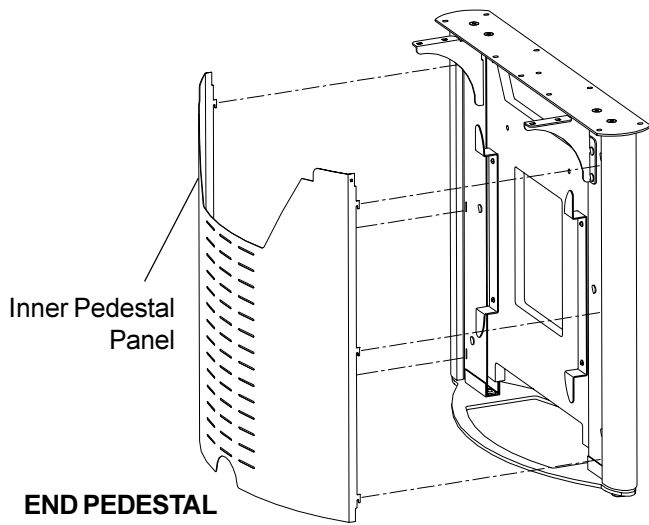
Note: The gussets will face toward the center of the table on the end pedestals.

Do NOT tighten the hardware (AA) and (BB) at this point. They will be tightened when the Bin assembly is attached at step 10.



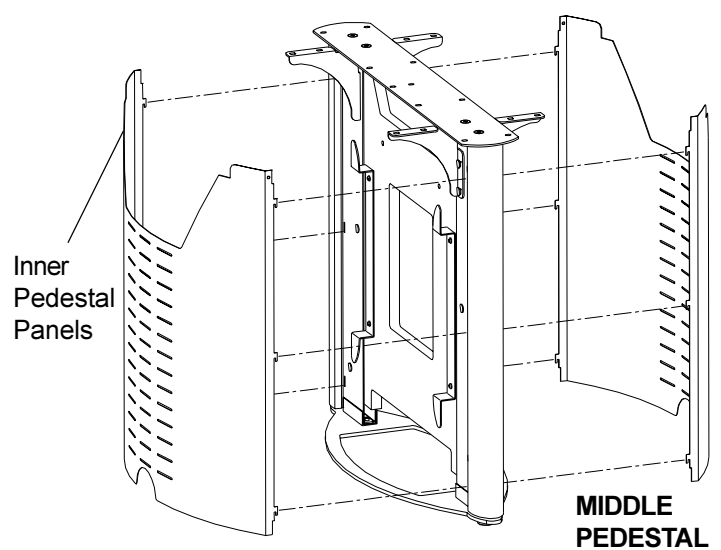
ASSEMBLY OF GUSSETS TO END PEDESTAL (2) GUSSETS ARE USED

NOTE: When installing gussets as a retro fit, you will use your existing bolts and nuts. You will get additional bolts and nuts with your replacement package.



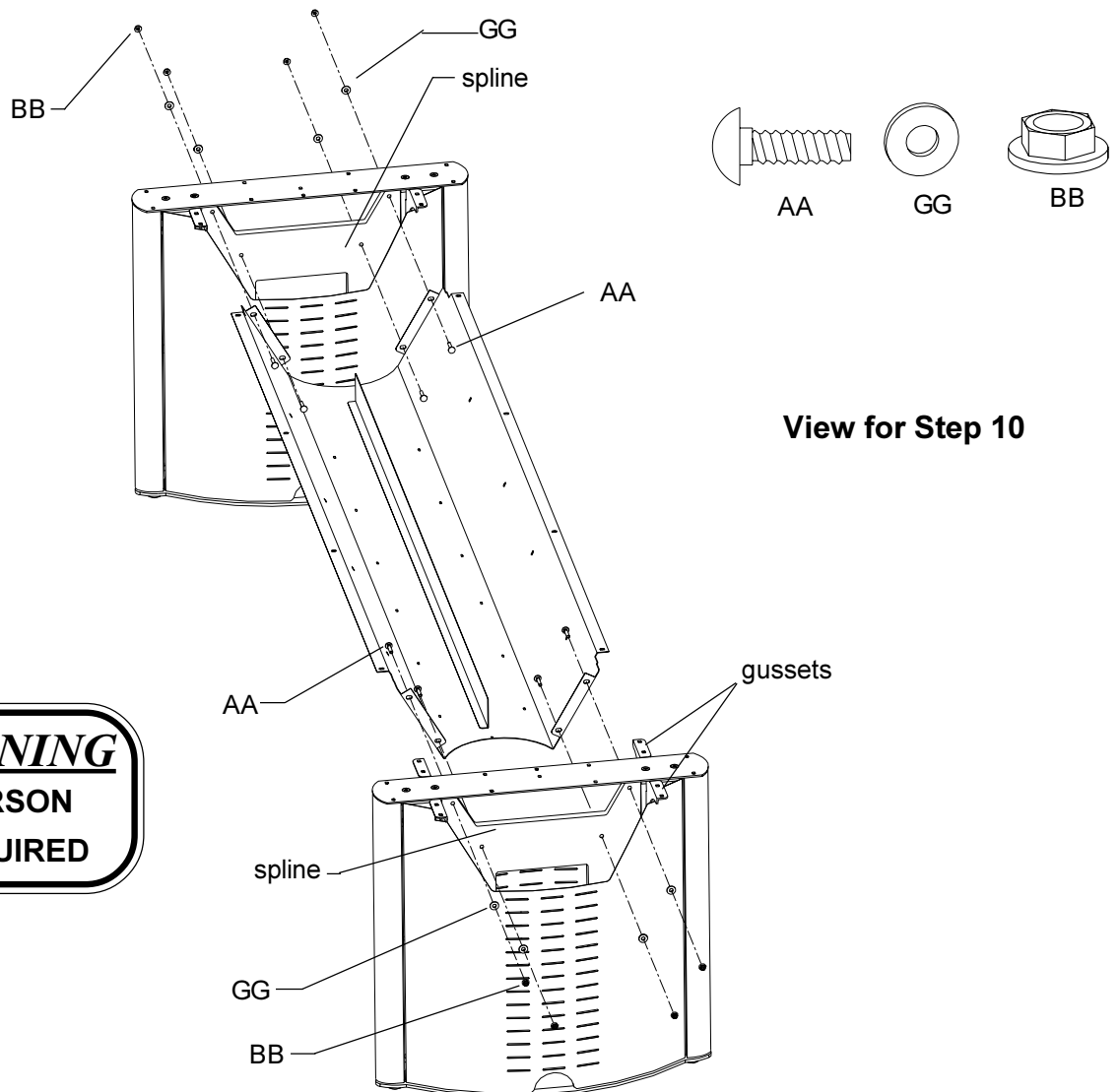
STEP 8

Attach (1) Inner pedestal panel to (2) pedestals by hooking panel tabs into pedestal hook slots. Panel is attached to side with gussets on end pedestal only. These (2) pedestals will be used at the head of your table when assembled in later steps. (Note: If cord winders are to be covered with the panel, their location will be facing the bin at final assembly).



STEP 9

Attach (2) Inner pedestal panels to the remaining pedestal (shown above) by hooking panel tabs into pedestal hook slots. This will be used at the mid section of your table.



View for Step 10

SAFETY WARNING
Note: TWO PERSON ASSEMBLY REQUIRED

STEP 10

A) Position one partially assembled pedestal (with one 'inner' panel only) at the head table location. Position second partially assembled pedestal (with two 'inner' panels) spaced slightly longer than bin and **inner panels of pedestals are facing each other.**

B) With assistance, position one end of the bin mounting holes with the 'spline' mounting holes.

Hint: The bin can rest on to pedestal inner panel during hole alignment. Note: The triangle 'marker' hole (located at the radius edge on one end) must be facing the middle pedestal assembly. This will ensure proper alignment of power/data panels with cutout of wood top.

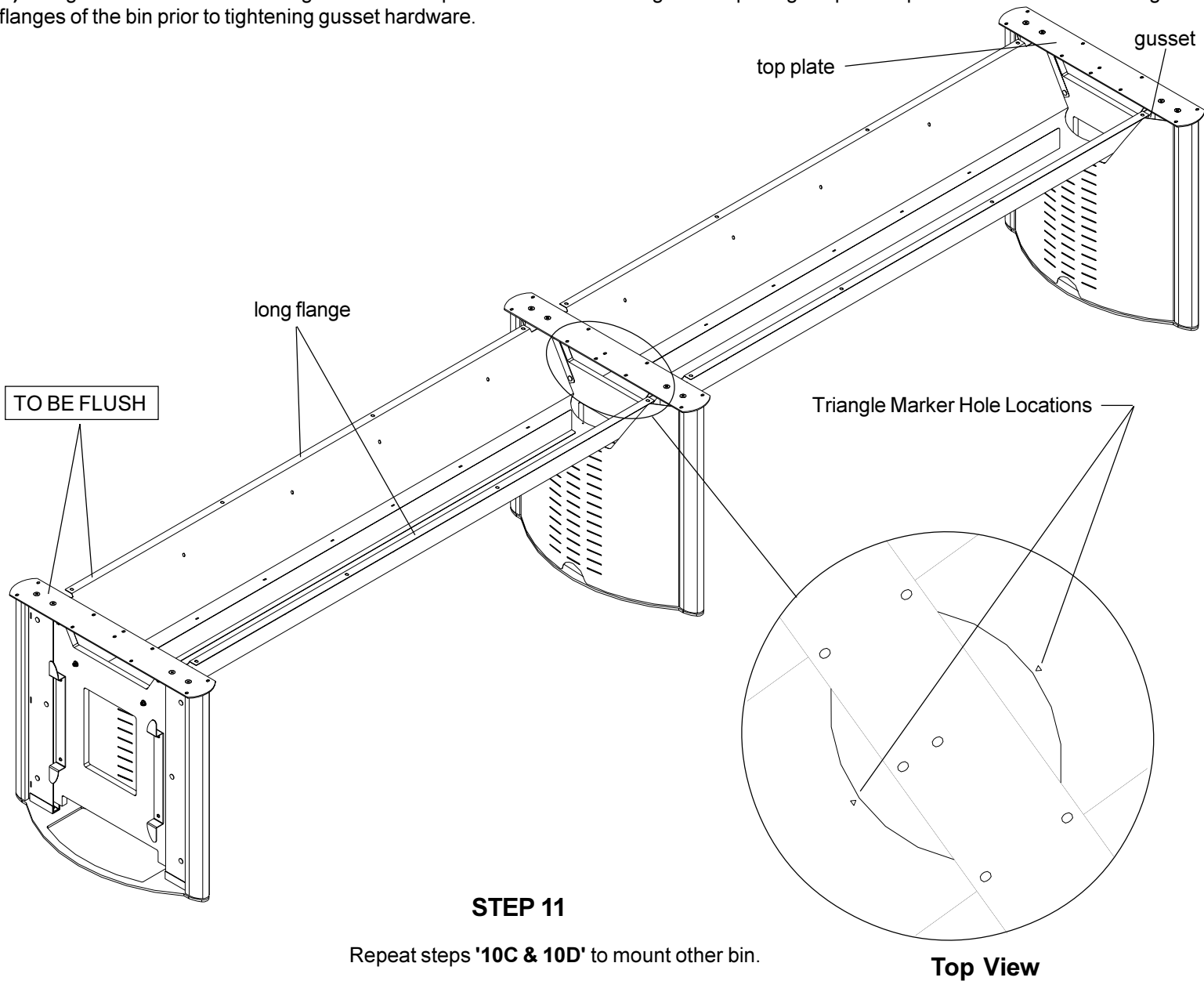
Loosely attach (4) carriage bolts (AA), washers (GG) and nuts (BB).

Head of carriage bolts are on bin flanges. Nuts/washers are on 'spline' (head of table only).

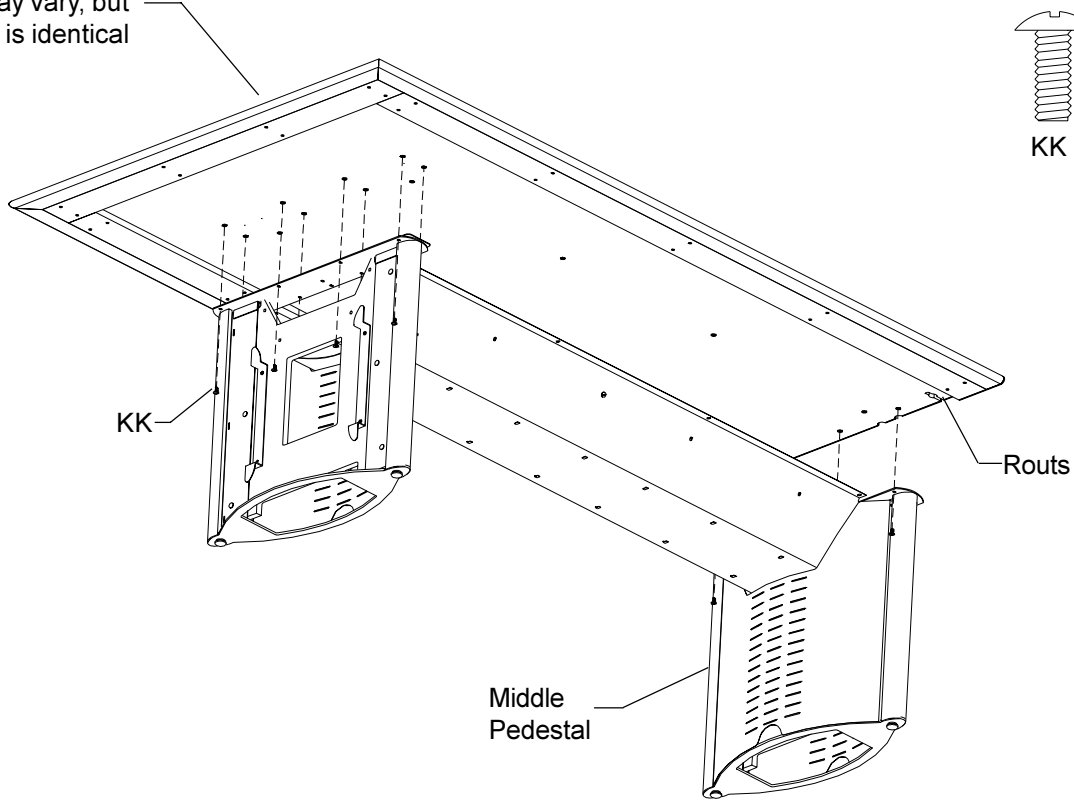
C) Position other end of bin on to the spline in the same manner. Loosely attach (4) carriage bolts (AA), washers (GG) and nuts (BB).

D) Position/align both pedestals so that they are parallel with each other (this will ensure that the bin won't bind when nuts are tightened). If necessary, pull up on bin so the (2) long flanges (with mounting holes) are flush with pedestal top plate. Tighten (4) nuts.

E) The gusset hardware can be tightened at this point. Be sure that the gusset top flange is pulled up to the bottom of the 2 long flanges of the bin prior to tightening gusset hardware.

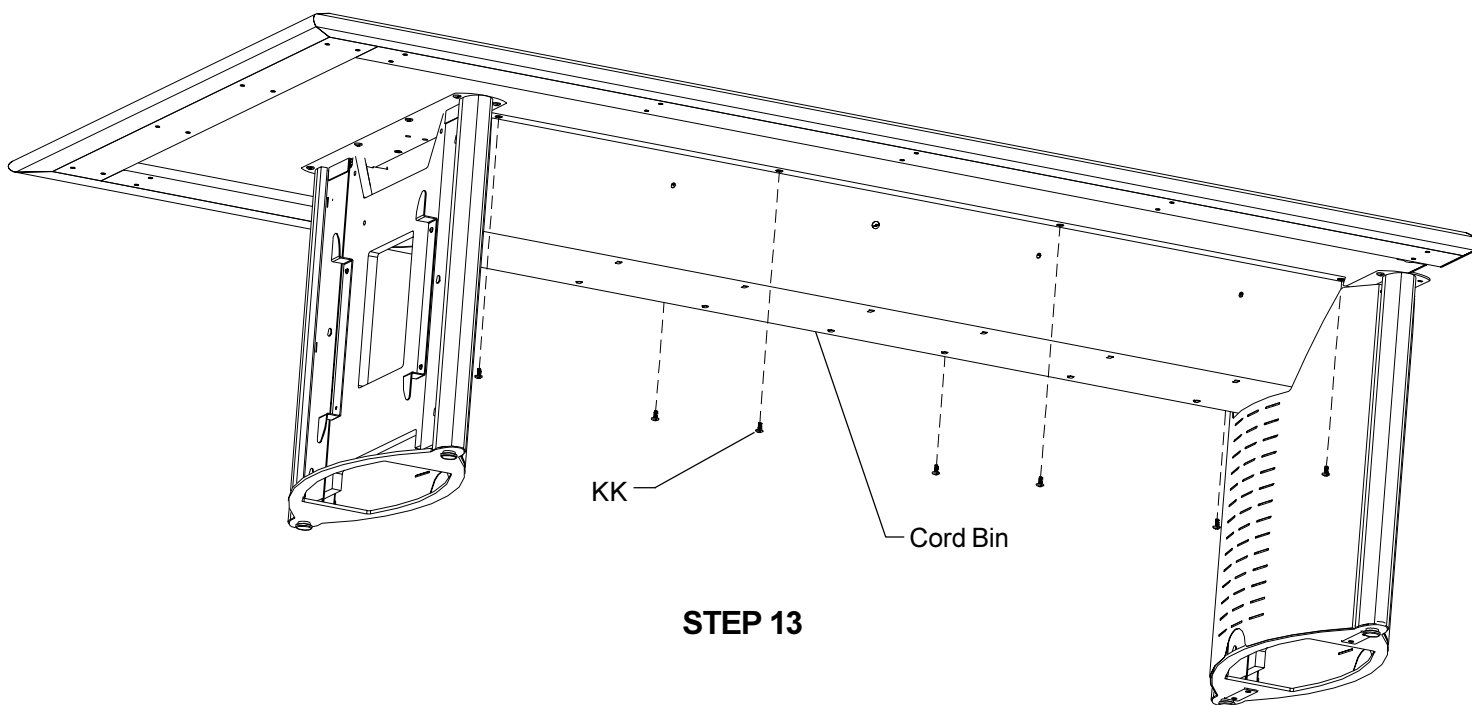


1 3/4" thick top shown
your top may vary, but
installation is identical



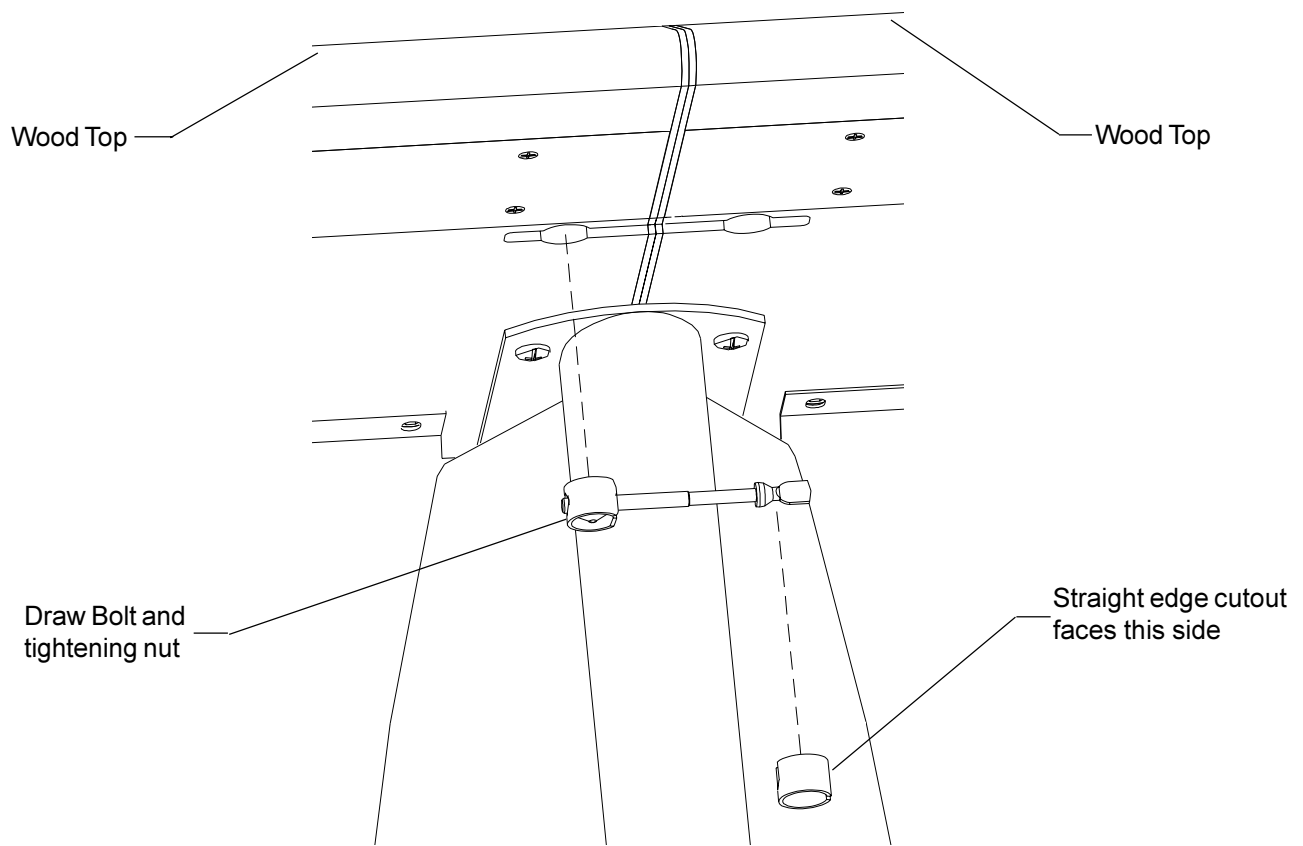
STEP 12

With assistance, carefully place one of the wood tops onto the pedestal assemblies as shown. The routs on one edge **Must** face the Middle Pedestal. Align mounting holes with wood top inserts from underneath, **Loosely** attach with the screws (KK).



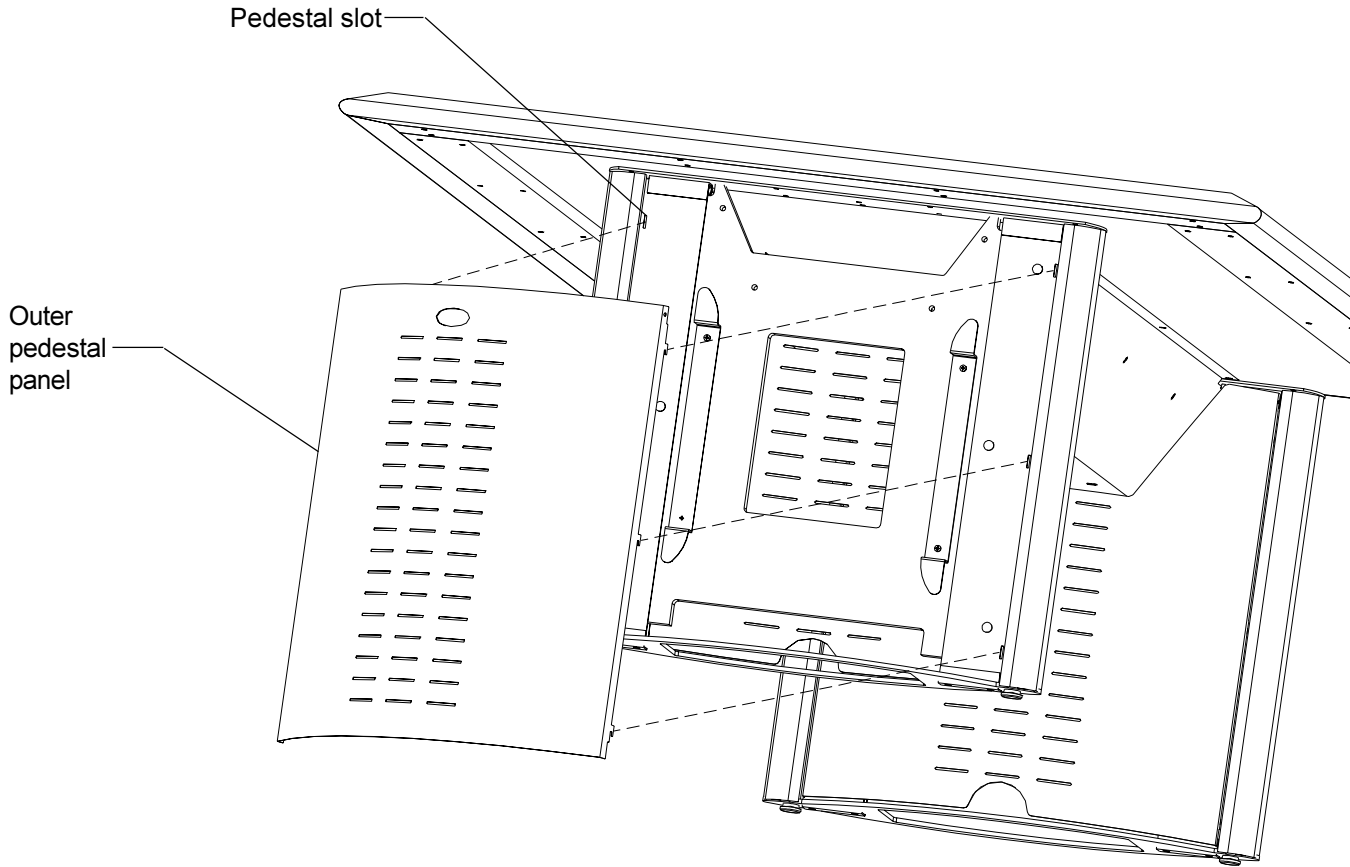
STEP 13

From underneath, **Loosely** attach the Cord Bin to the wood top with the screws (KK) as shown.
Note: Attach the other wood top as described in step 12.



STEP 14

Tighten the wood tops together by using the joint fasteners. Insert the draw bolt and tightening nut into one side of the rout underneath the top panel. Then insert the remaining nut into the other rout underneath the top panel as shown. Use the 'supplied' tightening bar on the ball inside the tightening nut to tighten and bring the tops together. Once the tops are secured together, **TIGHTEN ALL HARDWARE.**



STEP 15

Attach (2) Outer pedestal panels to Head pedestals by hooking panel tabs into pedestal hook slots.

Leveling Table:

If necessary, table assembly level can be adjusted with wrench. Place wrench on glide shoulder nut and turning left/right for up/down travel.

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