

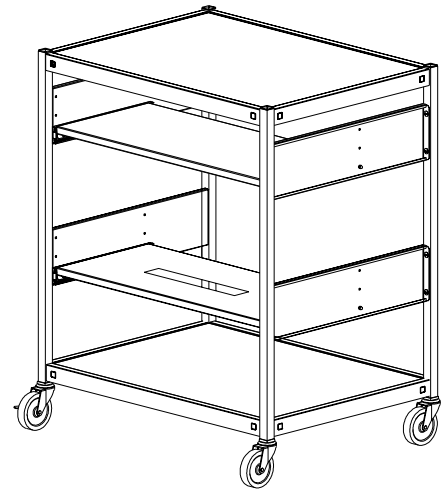


BRETFORD™

EC4X

COMPUTER WORKSTATION WITH MOUSE PAD

Assembly Instructions



PARTS LIST

Qty	Part#	Description	Ref
2	010-1863	Top & Bottom Shelves	AA
1	010-4511	Slide Out Shelf	BB
1	010-4512	Slide Out Shelf w/Cut Out	CC
4	010-4505	Shelf Support Brackets	DD
1	010-2658	Mouse Pad Mounting Bracket	EE
1	022-1397	Right Front Leg Assembly	FF
1	022-1398	Left Front Leg Assembly	GG
1	022-1399	Right Rear Leg Assembly	HH
1	022-1400	Left Rear leg Assembly	JJ
1	022-1825	Mouse Pad Assembly	KK
2	015-0002	4" Casters w/o Lock	LL
2	015-0003	4" Casters w/ Lock	MM
2	030-1191	14" Full Extension Slide	NN

HARDWARE LIST

Qty	Part#	Description
16	030-0300	5/8" Square Head Bolts
16	030-0002	5/16-18 Hex Serrated Nuts
16	030-0304	1/4-20 x 5/8" Combo Screws
2	030-0428	2 11/32" Washers
1	030-0427	Nylon Washer
1	030-0306	1" x 21/64" Washer
1	030-0421	5/16-18 Hex Lock Nut
2	030-0325	1/4-20 x 1/2" Combo Screws
16	030-1228	8-32 x 1/4" Combo Truss Screws
8	030-1203	#*-32 Acorn Nuts
2	010-2841PB	Mouse Pad Brackets
8	02236	8-32 GFlange Whiz Lock Nuts
1	010-3487	Spacer Shim
1	010-1106	Hex Wrench

TOOLS REQUIRED

- Hex Wrench (Provided)
- Phillips Screwdriver
- Rubber Mallet

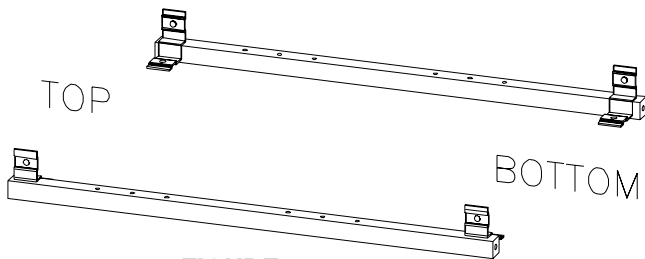


FIGURE 1

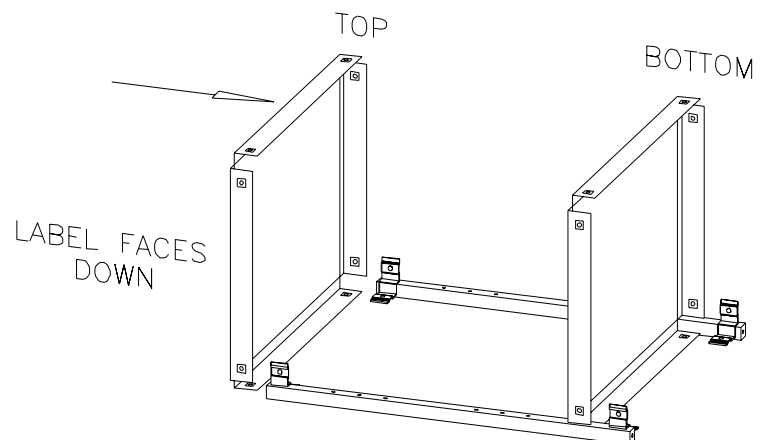
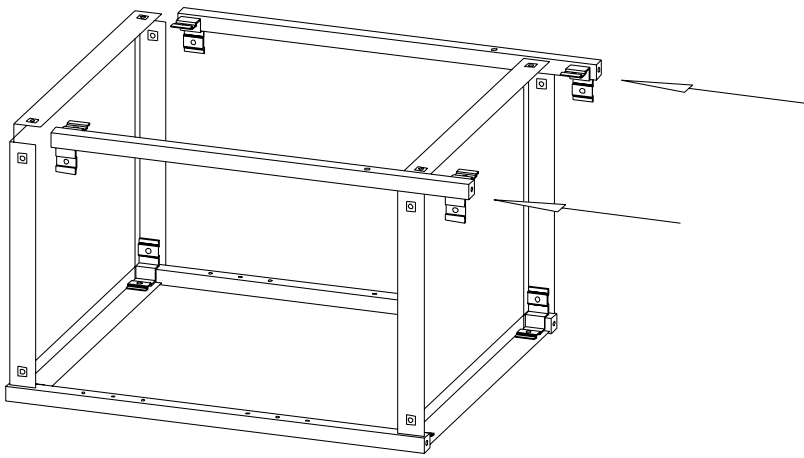


FIGURE 2

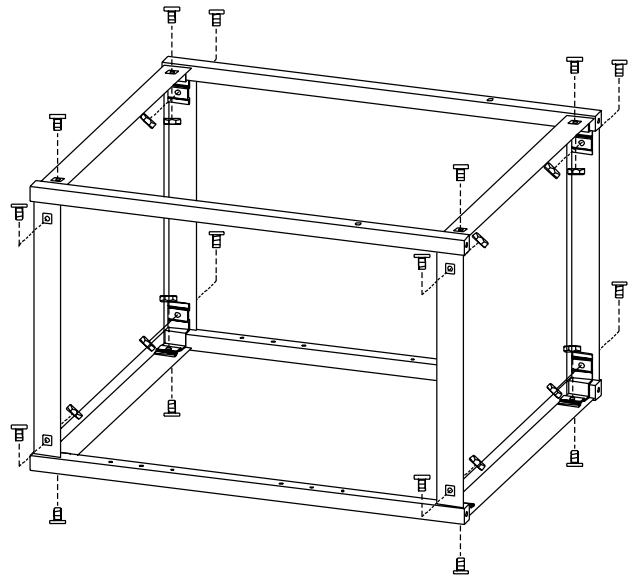
STEP 1

Lay the front legs on a carpeted surface (they are stamped "LF" and "RF") with the holes facing up and the brackets facing up and in as shown in **Figure 1**. Slide the top and bottom shelves onto the legs so that the brackets are inside the shelves (**Figure 2**).



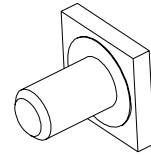
STEP 2

Slide the rear legs onto the shelves so that the brackets are inside the shelves.

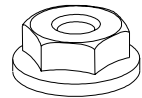


STEP 3

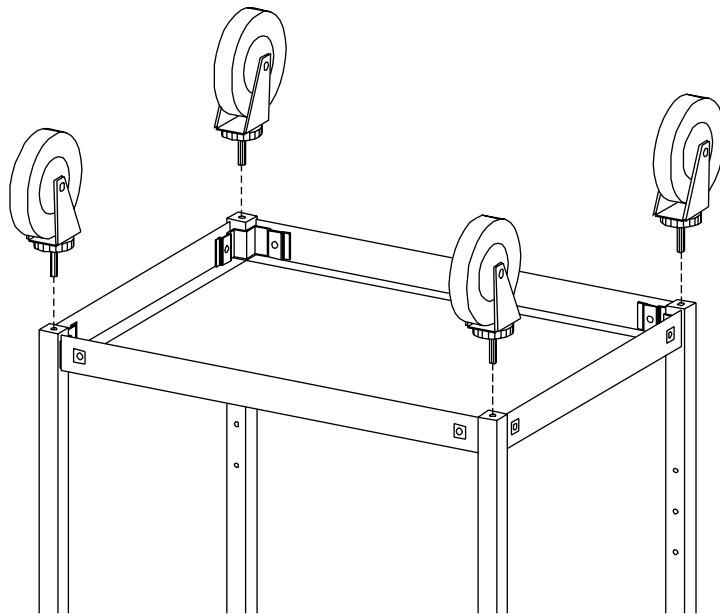
Secure shelves and legs together with bolts (AA) and nuts (BB) in each corner as shown.



AA



BB



STEP 4

Insert each caster into the bottom of each leg. If caster does not insert easily, use a rubber mallet to tap caster in place. Once casters are **SECURELY** in place, stand unit upright.

SHELF SUPPORT BRACKET

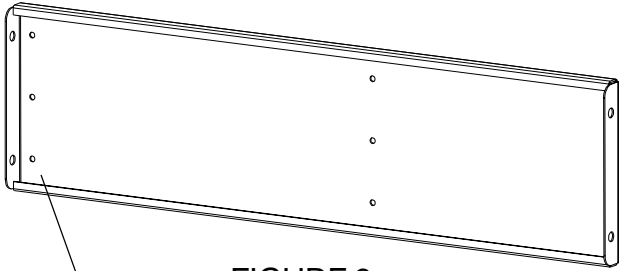


FIGURE 3

These holes need to face the edge you want the shelf to slide out on.

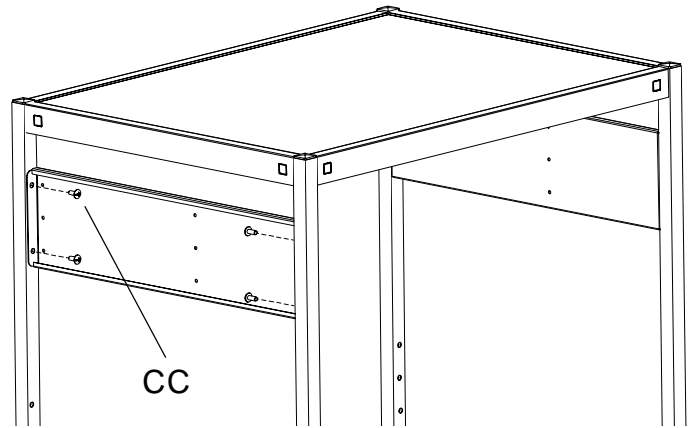
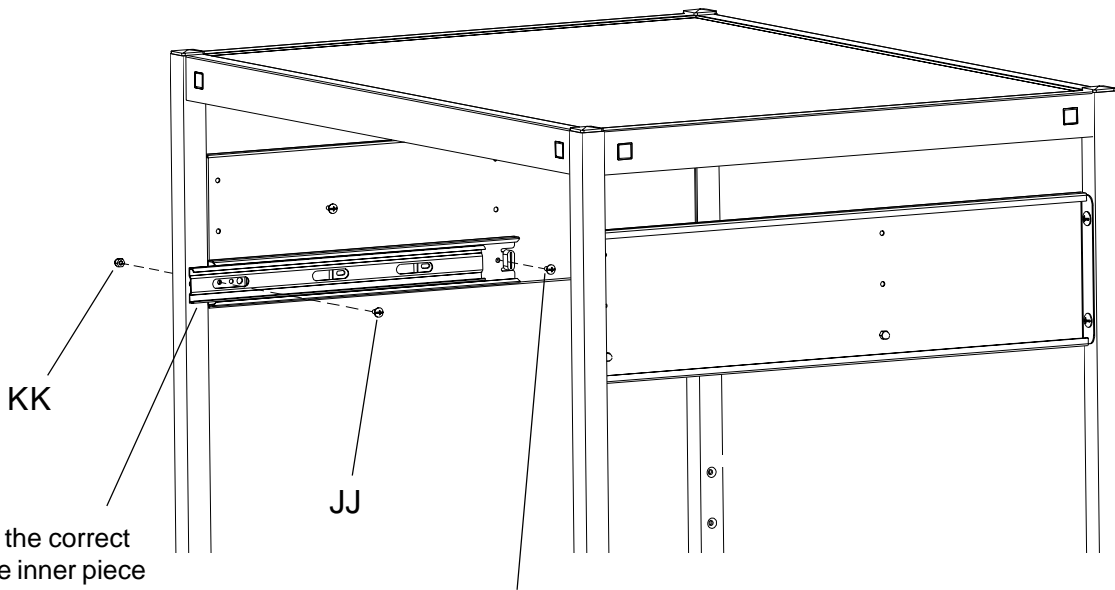


FIGURE 4



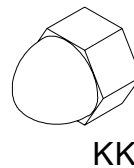
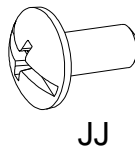
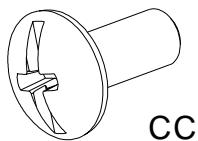
To access the correct holes, slide inner piece out slightly.

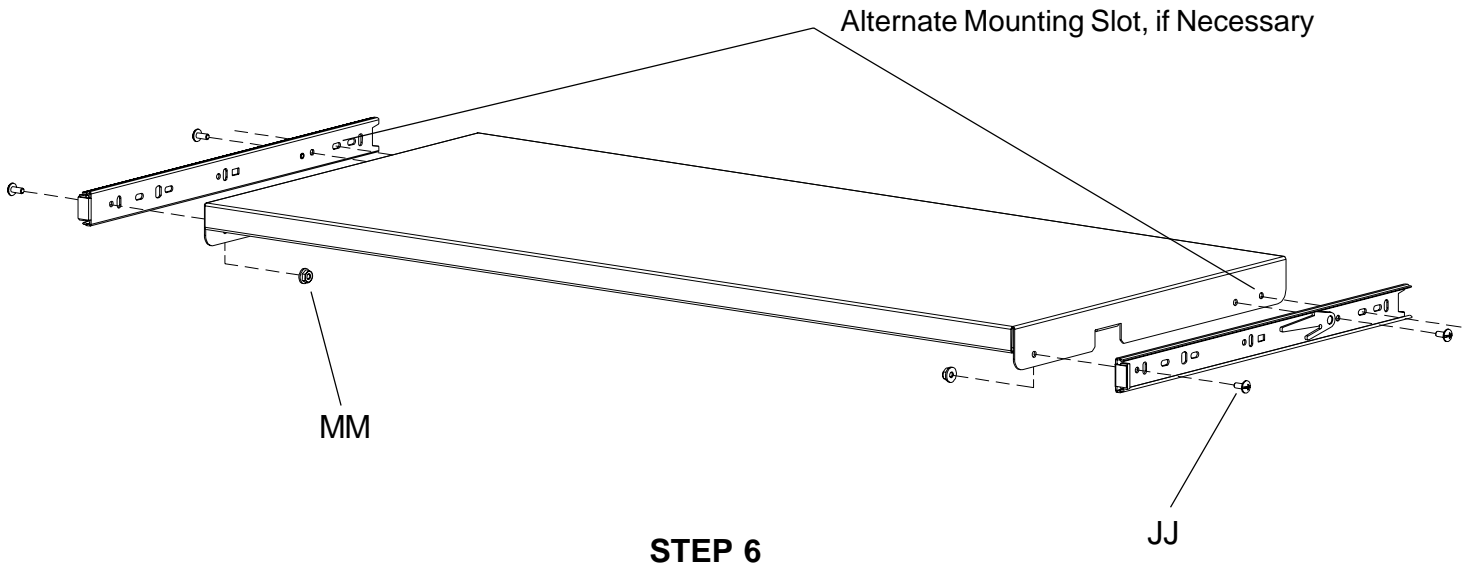
Attach rear screw & nut FIRST.

FIGURE 5

STEP 5

Determine which side you want your shelf to pull out from. Use **FIGURE 3** as reference. Attach the shelf support brackets to both set of holes between the legs with screws (CC) as shown in **FIGURE 4**. Then separate each slide and attach the outer section to the inside of each shelf support bracket with screws (JJ) and nuts (KK) as shown in **FIGURE 5**. **NOTE: Attach rear screw and nut first.**





STEP 6

Attach the remaining slide pieces to the pull out shelves with screws (JJ) and nuts (MM) as shown in.

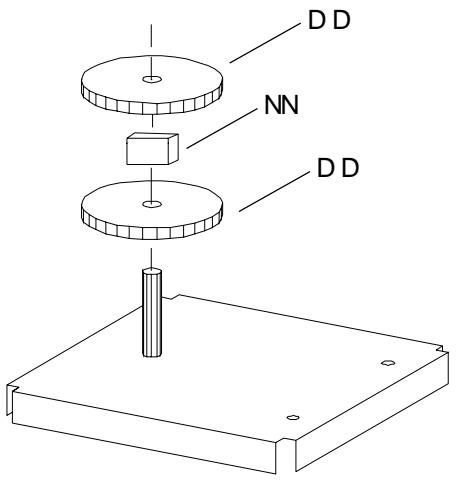


FIGURE 6

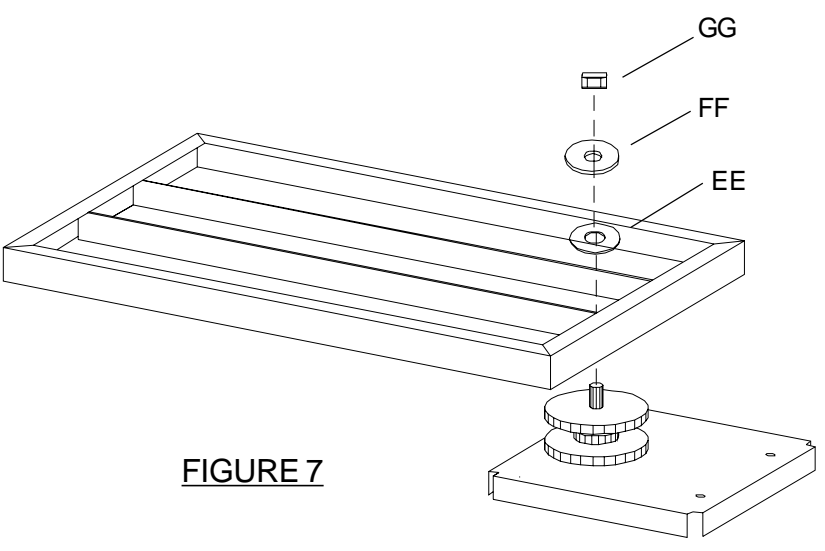
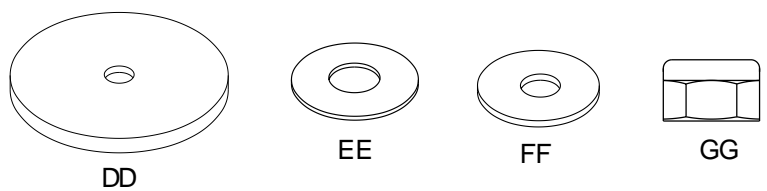


FIGURE 7

STEP 7

Lay the mouse pad mounting bracket down with the welded bolt facing up and slide on the following 1 big washers (DD), spacer (NN) and another washer (DD) as shown in **FIGURE 6**. Next slide on the mouse pad assembly, nylon washer (EE), steel washer (FF) and lock nut (GG) onto the welded bolt as shown in **FIGURE 7**. **TIGHTEN NUT TO SECURE ENTIRE CONNECTION.**



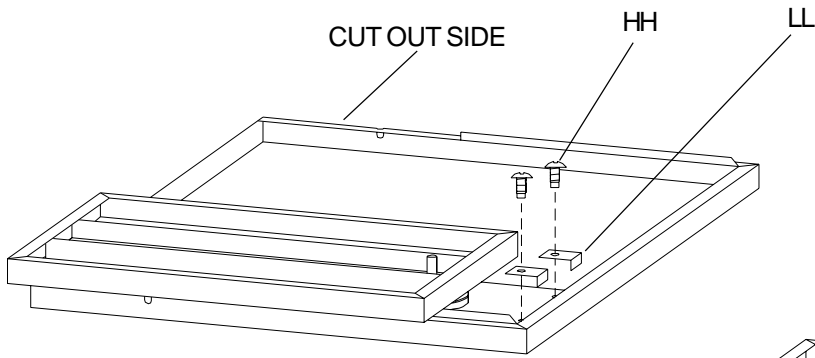


FIGURE 8

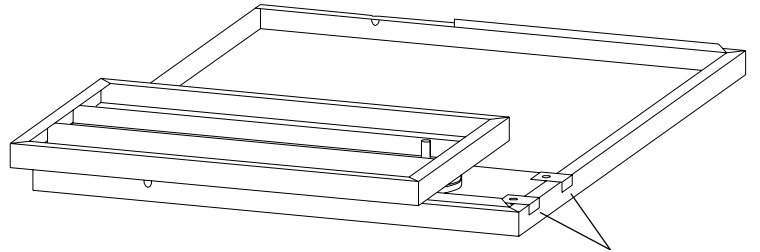
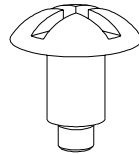


FIGURE 9

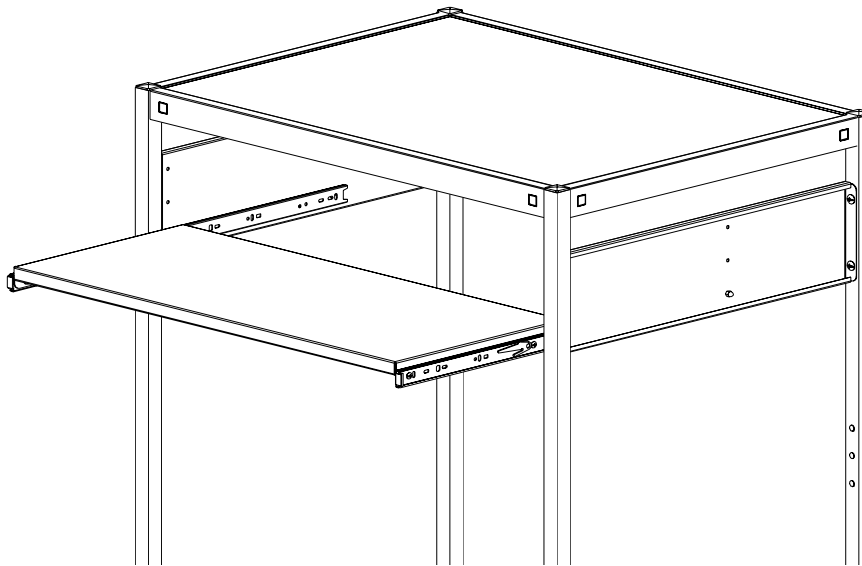
BRACKET POSITION
ONCE SECURED

STEP 8

Slide the mouse pad into the corner of the slide out shelf (the one without the cut out) on the side away from the cut outs, so that it is tucked under the shelf flange (**FIGURE 8**). The mouse pad can be attached to either the right or left side of the shelf. Secure in place using screws (HH) and brackets as shown in **Figure 8**. **Figure 9** shows how the mounting bracket is clamped under the shelf flange and the brackets will sit on top of the shelf flange once secured in place.



HH



STEP 9

Slide each shelf into the cart as shown. **NOTE:** Shelf with cutout goes on the bottom.

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Part#031-2516
Rev.09.05.06 CZ