



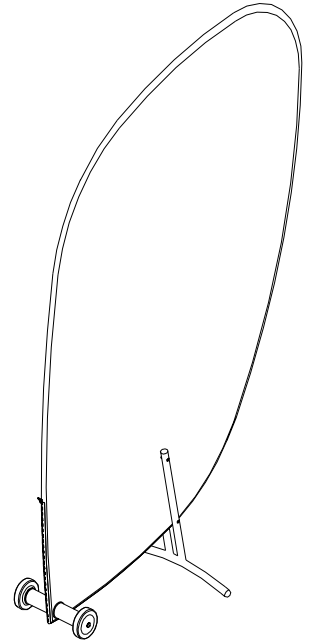
**BRETFORD™**

# FREESTANDING SCREENS

LIQUID™ WORKSPACE

Assembly Instructions

MDS-77 MDS-68



**Note:**

To preserve the cleanliness of the fabric, please wash hands before assembly. During assembly, use care to minimize fabric touching or be touched by dusty or oily surfaces, tools, etc.

## PARTS LIST

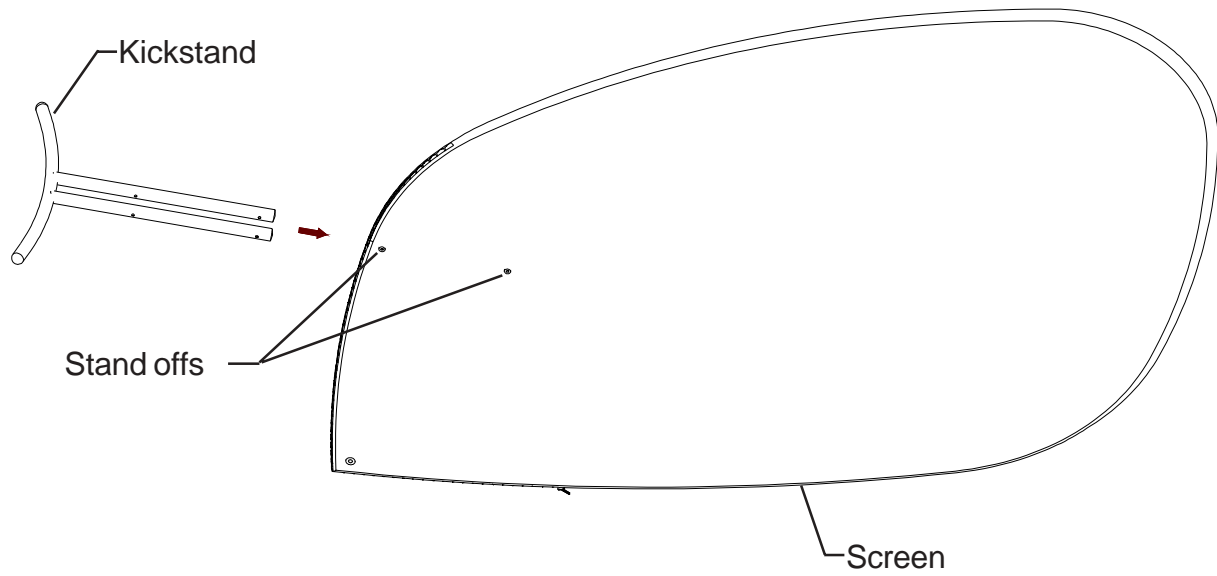
Qty	Part No.	Description
1	022-2307	Frame-68
	022-2308	Frame-77
4	010-3947	Reveal Washer
1	022-2304	Axle Assembly #1
1	022-2305	Axle Assembly #2
2	039-0700	3" Wheel
1	022-2306	Kick Stand

## HARDWARE LIST

Ref	Qty	Part No.	Description
AA	4	030-0354	#10-32 x 1 1/2" Button Socket Head Screws
BB	2	030-0973	5/16-18 x 1 3/4" Button Head Bolt

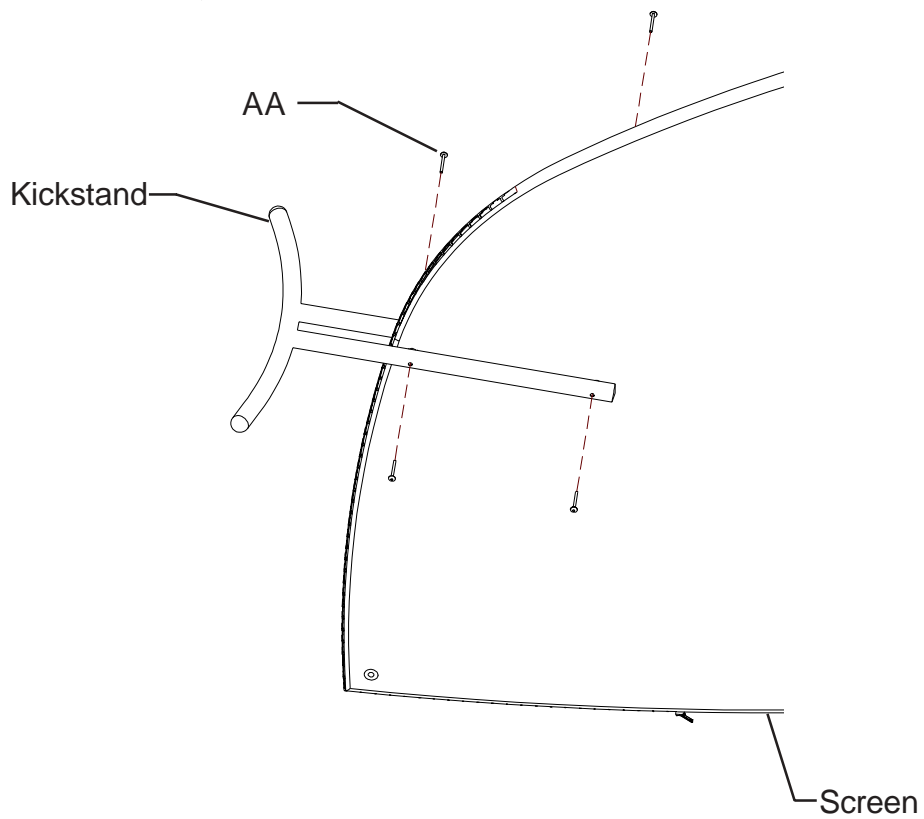
## TOOLS REQUIRED

1/8" Allen Wrench  
3/16" Allen Wrench



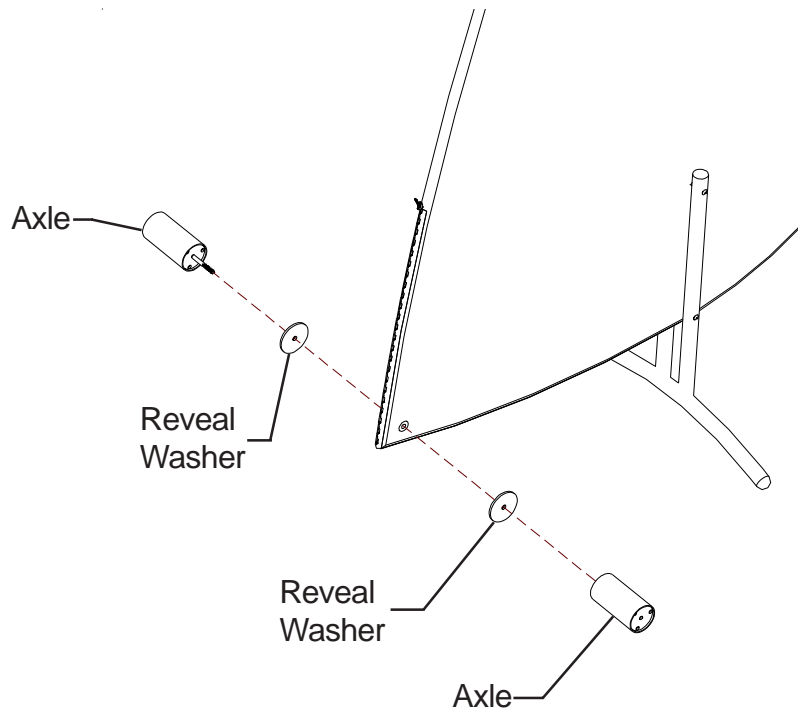
**STEP 1**

Position the screen as shown. Slide kick stand over stand offs aligning holes as shown.



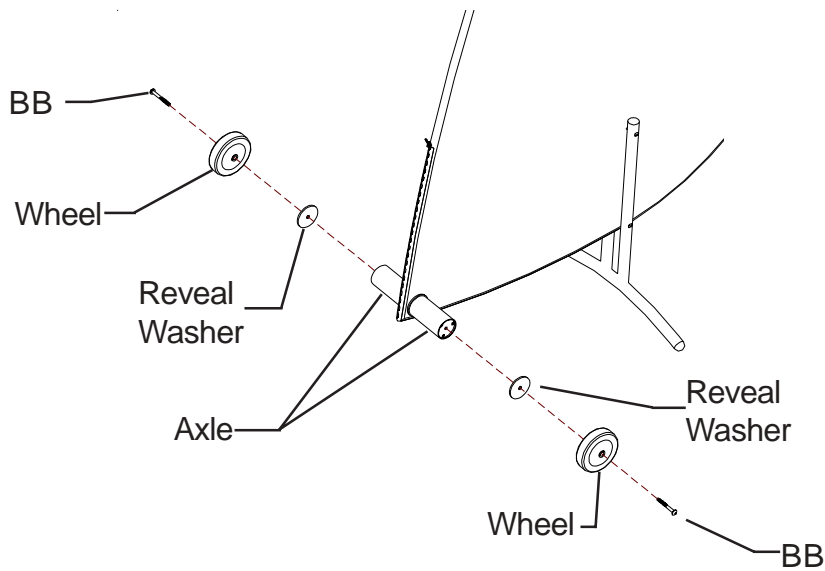
**STEP 2**

Secure kickstand with 4 screws (AA).



### STEP 3

Attach axles and reveal washers to either side of screen and tighten firmly.



### STEP 4

Attach wheels and 2 more reveal washers to axles with bolts (BB).

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